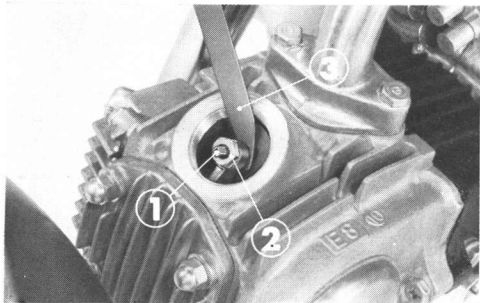


closed and the piston is on the compression stroke.

If the tappets are tight, the valves are opened, so rotate the flywheel 360° and realign the "T" mark to the timing index.



① Adjusting screw ② Adjusting screw lock nut ③ Feeler gauge

- The valve tappet clearance is measured between the valve stem and tappet adjusting screw. Both the inlet and the exhaust valves should be adjusted to **0.05 mm (0.002 in.)**. To perform the adjustment, loosen the lock nut ② and turn the adjusting screw ①. Turning the adjusting screw in the clockwise direction will reduce the clearance.

NOTE: Make sure that the adjustment has not been disturbed while tightening the lock nut, by rechecking the clearance after the lock nut has been tightened.