

Installation Notes:

- Reverse the removal procedure.
- Tighten and torque the following nuts and bolts :
 - Axle nut torque:
88 N·m (9.0 kgf·m , 65 lbf·ft)
 - Brake stopper arm nut torque:
26 N·m (2.7 kgf·m , 20 lbf·ft)
- Adjust the brake (page 16) and drive chain (page 64).
- Apply the brake several times and check for free wheel rotation after the brake pedal is released.

▲WARNING

- * **If a torque wrench was not used for installation, see your Honda dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.**

CAUTION:

- * **Used cotter pins may not effectively secure fasteners. Always replace used cotter pins with new ones.**