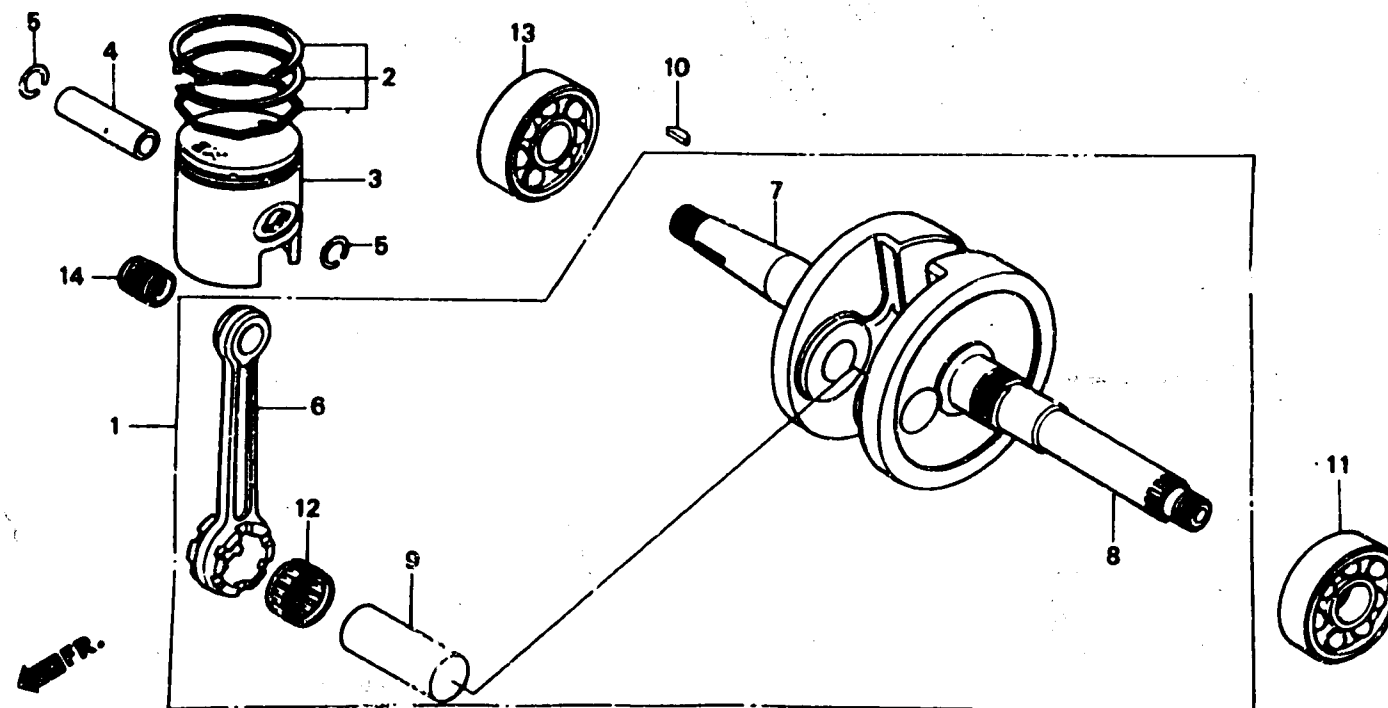


E 2

E-10

Crankshaft - Piston



GY10 - E1000

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No		Serial No.	Area Code
					SA50	SM		
			91001-122-008	BEARING, CONNECTING ROD BIG END (TOYO) (RED)	1	1		
			91002-122-004	BEARING, CONNECTING ROD BIG END (KOYO) (BLUE)	1	1		
			91002-122-008	BEARING, CONNECTING ROD BIG END (TOYO) (BLUE)	1	1		
			91003-122-004	BEARING, COONECTING ROD BIG END (KOYO) (WHITE)	1	1		
			91003-122-008	BEARING, COONECTING ROD BIG END (TOYO) (WHITE)	1	1		
		13	91004-GJ5-013	BEARING, RADIAL BALL, 6203	1	1		
		14	91102-GC7-013	BEARING, COONECTING ROD SMALL END (TOYO)	1	1		

Serial No.

Area code

Selection table for connecting rod big end bearing
(Radial clearance 7~19μm)

Crank pin O.D. 16φ			Connecting rod big end I.D. 22φ	
			2	3
			-0.006~ -0.003	-0.003~ 0
B	Blue	+0.012~ +0.008	Red 91001-122-004 91001-122-008	Red 91001-122-004 91001-122-008
C	White	+0.008~ +0.004		Blue 91002-122-004 91002-122-008
D	Green	+0.004~ 0	Blue 91002-122-004 91002-122-008	White 91003-122-004 91003-122-008
E	Yellow	0~ -0.004	White 91003-122-004 91003-122-008	

1991.02.01

E

E2

1991.02.01

E

E2