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3. Computing the F.R.T.

The following are only examples and do not reflect the actual F.R.T. for this product.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of head cover gasket and oil filter.

Service item	F.R.T.
Packing, cylinder head cover	0.5
Cartridge, oil filter	0.5

The F.R.T. for the job is: 0.5 + 0.5 = 1.0

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Gasket comp., cylinder head	3.0
Piston	*5.0

The F.R.T. for the job is: 5.0

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation (i.e., cylinder head gasket service).

(Example) Replacement of valve and cylinder head.

Service item	F.R.T.
Valve	*3.0
Head assy., cylinder	*4.0
Gasket comp., cylinder head	*2.5

The F.R.T. for the job is: (3.0 + 4.0) - 2.5 = 4.5

- The F.R.T. shown with (*) includes engine removal and installation.

- The parts, having the same number of man-hour, are identified by a mark "•", and classified under the title of their representative work.