

Major service items without using spare parts

(1) Removal/Installation, (2) Adjustment, (3) Inspection/  
Measurement, (4) Overhaul, (5) Other work

[ E: Engine, F: Frame ]

### \* OPERATIONS OTHER THAN REPLACING PARTS

#### (1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

LON	DESCRIPTION	FRT
1101E5	<b>TILTING ENGINE ASSEMBLY- REMOVAL/INSTALLATION</b> INCLUDES: All necessary adjustment	1.0
1111K0	<b>CYLINDER HEAD ASSEMBLY- REMOVAL/INSTALLATION</b> INCLUDES: Engine removal and installation	1.5
3111D6	<b>CARBURETOR ASSEMBLY- REMOVAL/INSTALLATION</b>	0.4
1101E6	<b>CRANKCASE SEPARATION</b> INCLUDES: Engine removal and installation	3.3

#### (2) Adjustment

LON	DESCRIPTION	FRT
3113A0	<b>CARBURETOR IDLE-ADJUSTMENT</b>	0.1
6143A1	<b>SPARK PLUG-ADJUSTMENT/CLEANING</b>	0.1
1113A0	<b>VALVE CLEARANCE-ADJUSTMENT</b> NOTE: For 1 vehicle	0.5
6163A0	<b>HEADLIGHT-AIMING</b>	0.1
7113A0	<b>FRONT BRAKE-ADJUSTMENT</b> EXCLUDES: Front brake shoe adjustment	0.1
7113A1	<b>REAR BRAKE-ADJUSTMENT</b> EXCLUDES: Rear brake shoe adjustment	0.1
3113A3	<b>THROTTLE OPERATION-ADJUSTMENT</b>	0.1

#### (3) Inspection, Measurement

LON	DESCRIPTION	FRT
1115A0	<b>COMPRESSION PRESSURE-MEASUREMENT</b>	0.2
3115A0	<b>CARBURETOR FLOAT LEVEL- MEASUREMENT</b>	0.5
6145A0	<b>IGNITION TIMING-INSPECTION</b>	0.2
1135A0	<b>ENGINE OIL-INSPECTION</b> EXCLUDES: Oil change	0.1
F 7115A0	<b>BRAKE OPERATION-TEST</b>	0.1

#### (4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

LON	DESCRIPTION	FRT
E 311200	<b>CARBURETOR-OVERHAUL</b> INCLUDES: All necessary adjustment	0.9

#### (5) Other work

LON	DESCRIPTION	FRT
E 1130A1	<b>OIL FILTER SCREEN-CLEANING</b>	0.2