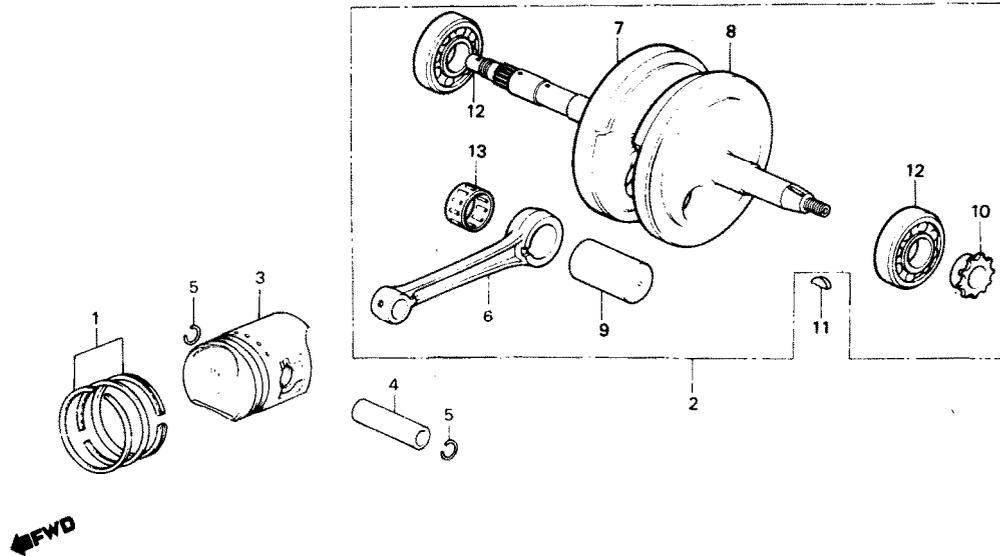


# E - 9

## Crankshaft : Piston



BGB2-9B

| Bagian yang diservis<br>Service Item  | F.R.T.<br>F.R.T. | Nomor Petunjuk<br>Ref. No. | Nomor Part<br>Part No. | Nama Pan<br>Description         | Jumlah<br>Reqd. No.<br>WIN WIN100 | Nomor Saris<br>Serial No. | Catatan<br>Area Code |
|---|------------------|----------------------------|------------------------|---------------------------------|-----------------------------------|---------------------------|----------------------|
| RING SET, PISTON  | 1,3              | 1                          | 13011-GF6-315          | RING SET, PISTON (STD.)         | 1 1                               |                           |                      |
| PISTON  |                  |                            | 13012-GF6-315          | RING SET, PISTON (0.25)         | 1 1                               |                           |                      |
| CRANKSHAFT COMP.  | * 3,7            |                            | 13013-GF6-315          | RING SET, PISTON (0.50)         | 1 1                               |                           |                      |
| PIN, PISTON   | 1,2              |                            | 13014-GF6-315          | RING SET, PISTON (0.75)         | 1 1                               |                           |                      |
| ROD, CONNECTING<br>(TERMASUK PART YANG BERHUBUNGAN)<br>(INC. RELATIVE PART)             |                  | 2                          | 13015-GF6-315          | RING SET, PISTON (1.00)         | 1 1                               |                           |                      |
| BEARING, RADIAL BALL, 6304<br>(TAMBAHKAN 0.2 UNTUK MASING-MASING)<br>(ADD 0.2 FOR EACH) | * 3,9            |                            | 13000-GF6-020          | CRANKSHAFT COMP.                | 1 -                               | 1008455                   |                      |
|   |                  |                            | 13000-198-900          | CRANKSHAFT COMP.                | 1 1                               | 1008456                   |                      |
|   |                  | 3                          | 13101-GF6-010          | PISTON                          | 1 1                               |                           |                      |
|   |                  |                            | 13102-GF6-305          | PISTON (0.25)                   | 1 1                               |                           |                      |
|   |                  |                            | 13103-GF6-305          | PISTON (0.50)                   | 1 1                               |                           |                      |
|   |                  |                            | 13104-GF6-305          | PISTON (0.75)                   | 1 1                               |                           |                      |
|   |                  |                            | 13105-GF6-305          | PISTON (1.00)                   | 1 1                               |                           |                      |
|   |                  | 5                          | 13115-087-0000         | CLIP, PPS DOWN PIN              | 2 2                               |                           |                      |
|   |                  | 6                          | 13201-GF6-300          | ROD, CONNECTING                 | 1 1                               |                           |                      |
|   |                  | 7                          | 13310-GF6-310          | CRANKSHAFT COMP., R.            | 1 -                               | 1008455                   |                      |
|   |                  |                            | 13310-198-900          | CRANKSHAFT COMP., R.            | 1 1                               | 1008456                   |                      |
|   |                  | 8                          | 13321-GF6-320          | CRANKSHAFT, L.                  | 1 -                               | 1008455                   |                      |
|   |                  |                            | 13321-198-900          | CRANKSHAFT, L.                  | 1 1                               | 1008456                   |                      |
|   |                  | 9                          | 13381-GF6-300          | PIN, CRANK                      | 1 1                               |                           |                      |
|   |                  | 10                         | 14311-035-000          | SPROCKET, TIMING (14T)          | 1 1                               |                           |                      |
|   |                  | 11                         | 90741-003-010          | 90701-HB6-010                   | 1 1                               |                           |                      |
|   |                  | 12                         | 80701-HB6-010          | KEY, WOODRUFF, 4MM              | 1 1                               |                           |                      |
|   |                  | 13                         | 630491101-GF6-003      | BEARING, RADIAL BALL            | 2 2                               |                           |                      |
|   |                  |                            | 91102-GF6-003          | BEARING, CONNECTING ROD (RED)   | 1 1                               |                           |                      |
|   |                  |                            | 91102-GF6-003          | BEARING, CONNECTING ROD (BLUE)  | 1 1                               |                           |                      |
|   |                  |                            | 91103-GF6-003          | BEARING, CONNECTING ROD (WHITE) | 1 1                               |                           |                      |

Tabel pemilihan connecting rod large end bearing (Toleransi radial 0 - 0.01)

| Crankpin<br>G.D.<br>25.14       | 1                          | 2                          | 3                         | 4                        | 5                         |
|---------------------------------|----------------------------|----------------------------|---------------------------|--------------------------|---------------------------|
| Connecting<br>rod I.D.<br>30.14 | 0.001<br>-0.001<br>(Green) | 0.003<br>0.001<br>(Yellow) | 0.005<br>0.003<br>(White) | 0.007<br>0.005<br>(Blue) | 0.009<br>0.007<br>(Brown) |
| A                               | -0.001<br>-0.001<br>Blue   | 91102-GF6-003<br>Blue      | 91103-GF6-003<br>White    | 91103-GF6-003<br>White   |                           |
| B                               | +0.001<br>-0.001<br>Blue   | 91102-GF6-003<br>Blue      | 91102-GF6-003<br>Blue     | 91102-GF6-003<br>Blue    |                           |
| C                               | +0.003<br>-0.001<br>Red    | 91101-GF6-003<br>Red       | 91101-GF6-003<br>Red      | 91101-GF6-003<br>Red     |                           |
| D                               | +0.005<br>+0.003<br>Red    | 91101-GF6-003<br>Red       | 91101-GF6-003<br>Red      | 91101-GF6-003<br>Red     |                           |
| E                               | +0.007<br>+0.005<br>Red    | 91101-GF6-003<br>Red       | 91101-GF6-003<br>Red      | 91101-GF6-003<br>Red     |                           |
| F                               | +0.009<br>+0.007<br>Red    | 91101-GF6-003<br>Red       | 91101-GF6-003<br>Red      | 91101-GF6-003<br>Red     |                           |
| G                               | +0.011<br>+0.009<br>Red    | 91101-GF6-003<br>Red       | 91101-GF6-003<br>Red      | 91101-GF6-003<br>Red     |                           |