

Major service items without using spare parts
 (1) Removal/Installation, (2) Adjustment,
 (3) Inspection/Measurement, (4) Overhaul, (5) Other work
 E: Engine, F: Frame

* OPERATIONS OTHER THAN REPLACING PARTS

(1) Removal and installation
 Set for the configuration with the parts removed from the vehicle.

LON	DESCRIPTION	FRT
E	1101E5 TILTING ENGINE ASSEMBLY- REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	1.5
	1111K0 CYLINDER HEAD ASSEMBLY- REMOVAL/INSTALLATION	1.7
	3111D6 CARBURETOR ASSEMBLY- REMOVAL/INSTALLATION	0.6
	1101E6 CRANKCASE SEPARATION INCLUDES: Engine removal and installation	3.5

(2) Adjustment

LON	DESCRIPTION	FRT
E	3113A0 CARBURETOR IDLE-ADJUSTMENT	0.1
	6143A1 SPARK PLUG-ADJUSTMENT/CLEANING	0.2
	1113A0 VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle	0.4
F	6163A0 HEADLIGHT-AIMING	0.1
	7113A1 REAR BRAKE-ADJUSTMENT EXCLUDES: Rear brake shoe adjustment	0.1
	3113A3 THROTTLE OPERATION-ADJUSTMENT	0.1

(3) Inspection, Measurement

LON	DESCRIPTION	FRT
E	1115A0 COMPRESSION PRESSURE-MEASUREMENT	0.2
	3115A0 CARBURETOR FLOAT LEVEL- MEASUREMENT	0.7
	6145A0 IGNITION TIMING-INSPECTION	0.3
F	6105A0 BATTERY-CHECKING OF ELECTROLYTE LEVEL & CHARGE	0.2

(4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

LON	DESCRIPTION	FRT
E	311200 CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	1.0

(5) Other work

LON	DESCRIPTION	FRT
E	1130A1 OIL FILTER SCREEN-CLEANING	0.2
F	3120A0 CLEANER ELEMENT-CLEANING	0.1
	7110A0 FRONT BRAKE-AIR BLEEDING	0.2