

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			ACD10 CSC SC		
1	22100-KVY-900	OUTER COMP., CLUTCH	1	1	
2	22350-KVY-900	PLATE COMP., DRIVE	1	1	
3	22401-KVY-900	SPRING, CLUTCH	3	3	
4	22535-KVY-900	WEIGHT SET, CLUTCH	1	1	
5	22804-148-000	RUBBER, CLUTCH DAMPER	3	3	
6	23100-KVY-901	BELT, DRIVE	1	1	
7	23205-KVY-900	FACE SET, DRIVEN	1	1	
8	23224-KVY-900	FACE SET, MOVABLE DRIVEN	1	1	
9	23225-KSY-900	PIN, ROLLER GUIDE	3	3	
10	23226-KVB-900	ROLLER, GUIDE	3	3	
11	23233-GCC-000	SPRING, DRIVEN FACE	1	1	
12	23237-GCC-C50	COLLAR, SEAL	1	1	
13	23238-GCC-000	COLLAR, SPRING	1	1	
14	90202-KN7-670	NUT, SPECIAL, 30MM	1	1	
15	90441-GY6-940	WASHER, 12.2X29X2.5	1	1	
16	90442-044-000	WASHER, THRUST, 6MM	3	3	
17	90454-GB2-000	CIRCLIP, 6MM	3	3	
18	91009-KVY-961	BEARING, RADIAL BALL, 6902U (NSK)	1	1	
19	91109-KVY-901	BEARING, NEEDLE, 20X29X18 (SCHAEFFLER)	1	1	
20	91211-GFC-771	OIL SEAL, 34X39X3 (ARAI)	2	2	
21	91351-642-000	O-RING, PINION CAP	1	1	
22	91351-GR1-000	O-RING, 38.5X2	1	1	
23	94030-12200	NUT, HEX., 12MM	1	1	
24	94520-28000	CIRCLIP, INTERNAL, 28MM	1	1	

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2121A0	OUTER, CLUTCH (2,3)	0.3
4	2121A6	WEIGHT SET, CLUTCH	0.6
6	2111B2	BELT, DRIVE	0.4
7	2111A2	FACE, DRIVEN	0.5
8	2111A3	(9,10,20)	0.5
11	2111A7	FACE, MOVABLE DRIVEN (12,13)	0.5
19	2111A8	SPRING, DRIVEN FACE (18)	0.5
	2111A8A	BEARING, DRIVEN FACE	0.6
		Replace 1 bearing add	0.1

