

Major service items without using spare parts

Removal/Installation, Adjustment, Inspection/Measurement, Overhaul, Other work

[E: Engine, F: Frame]

* OPERATIONS OTHER THAN REPLACING PARTS

• Removal/Installation

Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	TILTING ENGINE ASSEMBLY- REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	1.4
	3111D6	CARBURETOR ASSEMBLY- REMOVAL/INSTALLATION	0.7
	1101E6	CRANKCASE SEPARATION INCLUDES: Engine removal and installation	2.9

• Adjustment

	LON	DESCRIPTION	FRT
E	3113A0	CARBURETOR IDLE-ADJUSTMENT	0.1
	2123A0	CLUTCH-ADJUSTMENT	0.1
	6143A1	SPARK PLUG-ADJUSTMENT/CLEANING	0.1
	1113A0	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle	0.3
	6163A0	HEADLIGHT-AIMING	0.1
F	2133A0	DRIVE CHAIN-ADJUSTMENT	0.1
	7113A0	FRONT BRAKE-ADJUSTMENT EXCLUDES: Front brake shoe adjustment	0.1
	7113A1	REAR BRAKE-ADJUSTMENT EXCLUDES: Rear brake shoe adjustment	0.1

• Inspection/Measurement

	LON	DESCRIPTION	FRT
E	1115A0	COMPRESSION PRESSURE-MEASUREMENT	0.2
	3115A0	CARBURETOR FLOAT LEVEL- MEASUREMENT	0.8
	6145A0	IGNITION TIMING-INSPECTION	0.2
F	6105A0	BATTERY-CHARGE INCLUDES: In case of open type battery, checking electrolyte level and charge.	0.2

• Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	LON	DESCRIPTION	FRT
E	311200	CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	1.1

• Other work

	LON	DESCRIPTION	FRT
E	1130A1	OIL FILTER SCREEN-CLEANING	0.6
F	7110A0	FRONT BRAKE-AIR BLEEDING	0.2