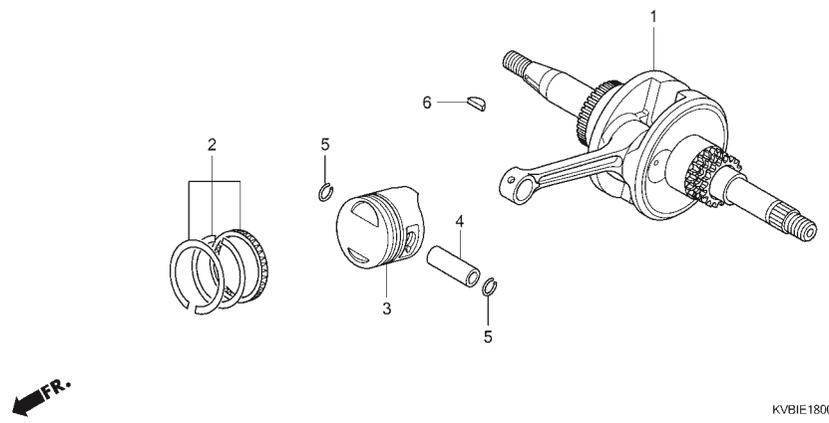


# E - 18

## Crankshaft / Piston



Service item	F.R.T.	No.	Part Number	Description	QTY	Notes
1 CRANKSHAFT.....	4.0	1	13000-KVB-N50	CRANKSHAFT COMP.	1	
.INCLUDES: Engine removal and installation		2	13011-KVB-T00	RING SET, PISTON (STD.)	1	
			13021-KVB-T00	RING SET, PISTON (0.25)	(1)	
			13031-KVB-T00	RING SET, PISTON (0.50)	(1)	
3 (2,4,5)			13041-KVB-T00	RING SET, PISTON (0.75)	(1)	
RING, PISTON AND/OR PISTON (ONE).....	2.0		13051-KVB-T00	RING SET, PISTON (1.00)	(1)	
		3	13101-KVB-N50	PISTON (STD.)	1	
			13102-KVB-N50	PISTON (0.25)	(1)	
			13103-KVB-N50	PISTON (0.50)	(1)	
			13104-KVB-N50	PISTON (0.75)	(1)	
			13105-KVB-N50	PISTON (1.00)	(1)	
		4	13111-087-000	PIN, PISTON	1	
		5	13115-GN5-910	CLIP, PISTON PIN, 13MM	2	
		6	90741-003-010	KEY, WOODRUFF, 4MM	1	