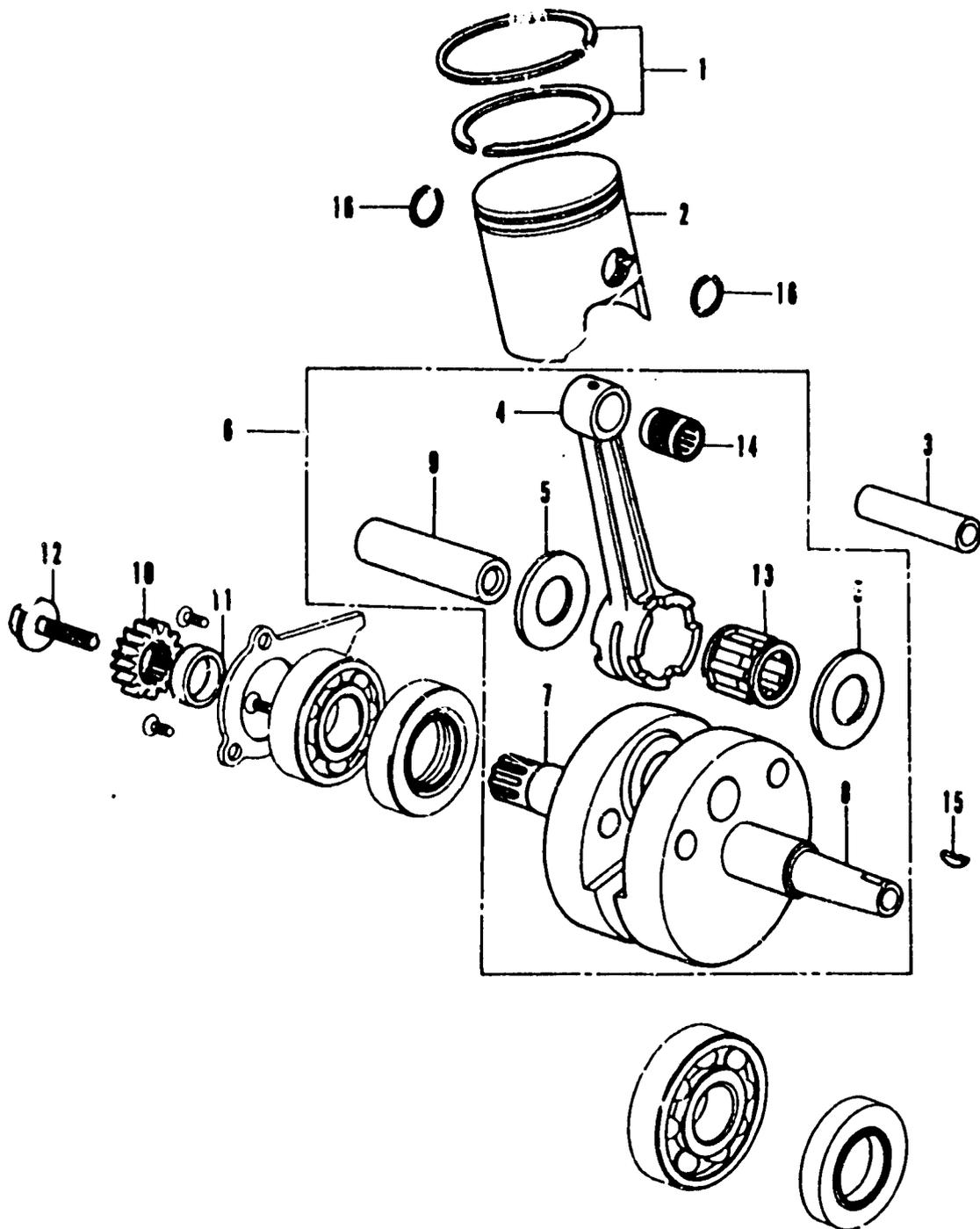


E-2 Piston • Crankshaft

E-2 Piston • Crankshaft



Ref. No.	Part No.	Description	Reqd. No. CR125M1	Serial No.	Area Code
12	90013-360-000	BOLT, SPECIAL, 8X25	1		
13	91004-360-004	BEARING 1; CONNECTING ROD LARGE END (KOYO)	1		
	91004-360-006	BEARING 1; CONNECTING ROD LARGE END (TOMSON)	1		
	91005-360-004	BEARING 2; CONNECTING ROD LARGE END (KOYO)	1		
	91005-360-006	BEARING 2; CONNECTING ROD LARGE END (TOMSON)	1		
	91006-360-004	BEARING 3; CONNECTING ROD LARGE END (KOYO)	1		
	91006-360-006	BEARING 3; CONNECTING ROD LARGE END (TOYO)	1		

Connecting rod large end bearing selection fit table
(Clearance B ~ 20μ)

		Piston pin O.D.		
		206 ±0.000 -0.004	206 -0.004 -0.008	206 -0.008 -0.012
Connecting rod large end I.D.	A	206 +0.012 +0.008	91004-360-003 91004-360-004 91004-360-006	
	B	206 +0.008 +0.004	91005-360-003 91005-360-004 91005-360-006	91004-360-003 91004-360-004 91004-360-006
	C	206 +0.004 ±0.000	91006-360-003 91006-360-004 91006-360-006	91005-360-003 91005-360-004 91005-360-006
D	206 ±0.000 -0.004		91006-360-003 91006-360-004 91006-360-006	91006-360-003 91006-360-004 91006-360-006

14	91007-360-003	BEARING; CONROD SMALL END (0 -0.002; NACHI)	1		
	91007-360-004	BEARING; CONROD SMALL END (0 -0.002; KOYO)	1		
	91007-360-006	BEARING; CONROD SMALL END (0 -0.002; TOMSON)	1		
	91008-360-003	BEARING; CONROD SMALL END (-0.002 -0.004; NACHI)	1		
	91008-360-004	BEARING; CONROD SMALL END (-0.002 -0.004; KOYO)	1		
	91008-360-006	BEARING; CONROD SMALL END (-0.002 -0.004; TOMSON)	1		
	91009-360-003	BEARING; CONROD SMALL END (-0.004 -0.006; NACHI)	1		
	91009-360-004	BEARING; CONROD SMALL END (-0.004 -0.006; KOYO)	1		
	91009-360-006	BEARING; CONROD SMALL END (-0.004 -0.006; TOMSON)	1		

Connecting rod small end bearing selection fit table

(Clearance 10 ~ 24μ)

		Piston pin O.D.	
		146 ±0.000 -0.008	
one groove	146 +0.014 +0.010	91007-360-003 91007-360-004 91007-360-006	
	146 +0.010 +0.006	91008-360-003 91008-360-004 91008-360-006	
	146 +0.006 +0.002	91009-360-003 91009-360-004 91009-360-006	

15	94401-25140	KEY; WOODRUFF; 25X14	1	1002063	
	13331-360-000	KEY; SPECIAL WOODRUFF; 25X14	1	1002064	
16	94401-14000	CLIP; PISTON PIN; 14MM	2		