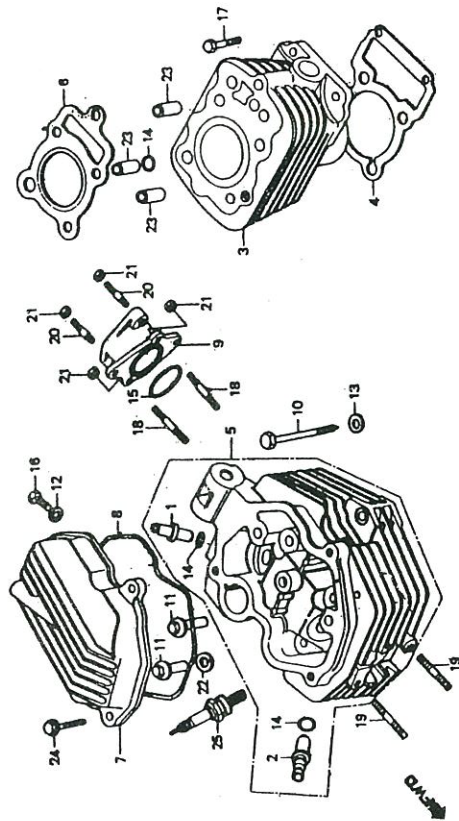


E - 1

CYLINDER • CYLINDER HEAD



Service item	F.R.T.
GUIDE, VALVE	1.9
(INC. REAMING)	
(ADD 0.2 FOR EACH.)	
(EXC. VALVE REFACING)	
(ADD MORE 0.2 IF PERFORMED.)	
CYLINDER COMP.	1.7
• GASKET, CYLINDER	
HEAD COMP., CYLINDER	2.4
GASKET, CYLINDER HEAD	1.5
COVER, CYLINDER HEAD	0.2
• INSULATOR, CARBURATOR	
BOLT, STUD, 6X35	0.3
(ADD 0.1 FOR EACH.)	

REF. NO.	PART NO.	DESCRIPTION	REQ'D. NO. OLD	NEW	REF. NO.	PART NO.	DESCRIPTION	REQ'D. NO. OLD	NEW
1	12021-107-310	GUIDE, IN. VALVE	1	1	21	92101-06020-0A	BOLT HEX 6X20	2	2
2	12206-KCS-305	GUIDE, EX. VALVE	1	1	22	94001-06200-0S	NUT HEX 6MM	2	2
3	12100-KCS-650	CYLINDER COMP.		1	23	94101-12000	WASHER PLAIN 12MM	2	2
4	12191-KY0-600	GASKET, CYLINDER		1	24	94301-10200	PIN A, DOWEL 10X20	2	2
5	12200-398-010	HEAD COMP., CYLINDER		1	25	95701-06028-00	BOLT FLANGE 6X28	3	3
6	12251-KB5-405	GASKET CYL. HEAD	1		26	98069-58717	PLUG, SPARK (DSEA NGK)	1	1
7	12311-KY0-891	GASKET CYL. HEAD		1	26	98069-58727	PLUG, SPARK (X24E8-U ND)	1	1
8	12391-397-710	COVER, CYL. HEAD	1	1					
9	16212-397-010	PACKING, CYL. HEAD	1	1					
10	16213-397-307	FLANGE, CARBURATOR	1	1					
		INSULATOR, CARBURATOR	1	1					
11	16229-KCS-870	GASKET, INSULATOR CARBURATOR	2	2					
12	90041-KY0-980	BOLT, STUD 7X24	2	2					
13	90126-397-000	BOLT, HEX 8X79	1	1					
14	90306-397-000	NUT CYL. HEAD	4	4					
15	90441-028-010	WASHER SEALING 6MM	1	1					
16	90442-028-000	WASHER SEALING 8MM	1	1					
17	91301-200-000	O-RING 10X1.6	2	2					
18	96001-06012	BOLT FLANGE SH 6X12	1	1					
19	92101-06022-0A	BOLT FLANGE SH 6X22	2	2					
20	92000-06036	BOLT HEX 6X36	2	2					