

Major service items without using spare parts

(1) Removal/Installation, (2) Adjustment,  
(3) Inspection/Measurement, (4) Overhaul, (5) Other work

E: Engine, F: Frame

### \* OPERATIONS OTHER THAN REPLACING PARTS

#### (1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	<b>TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION</b> INCLUDES: All necessary adjustment	1.5
	1111K0	<b>CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION</b>	1.0
	3111D6	<b>CARBURETOR ASSEMBLY-REMOVAL/INSTALLATION</b>	0.2
	1101E6	<b>CRANKCASE SEPARATION</b> INCLUDES: Engine removal and installation	4.0

#### (2) Adjustment

	LON	DESCRIPTION	FRT
E	3113A0	<b>CARBURETOR IDLE-ADJUSTMENT</b>	0.1
	2123A0	<b>CLUTCH-ADJUSTMENT</b>	0.1
	6143A1	<b>SPARK PLUG-ADJUSTMENT/CLEANING</b>	0.1
	1113A0	<b>VALVE CLEARANCE-ADJUSTMENT</b> NOTE: For 1 vehicle	0.3
F	6163A0	<b>HEADLIGHT-AIMING</b>	0.1
	2133A0	<b>DRIVE CHAIN-ADJUSTMENT</b>	0.1
	7113A1	<b>REAR BRAKE-ADJUSTMENT</b> EXCLUDES: Rear brake shoe adjustment	0.1
	3113A3	<b>THROTTLE OPERATION-ADJUSTMENT</b>	0.1

#### (3) Inspection, Measurement

	LON	DESCRIPTION	FRT
E	1115A0	<b>COMPRESSION PRESSURE-MEASUREMENT</b>	0.1
	3115A0	<b>CARBURETOR FLOAT LEVEL-MEASUREMENT</b>	0.6
	6145A0	<b>IGNITION TIMING-INSPECTION</b>	0.2
	1135A0	<b>ENGINE OIL-INSPECTION</b> EXCLUDES: Oil change	0.1
F	7115A0	<b>BRAKE OPERATION-TEST</b>	0.1
	6105A0	<b>BATTERY-CHECKING OF ELECTROLYTE LEVEL &amp; CHARGE</b>	0.2

#### (4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	LON	DESCRIPTION	FRT
E	311200	<b>CARBURETOR-OVERHAUL</b> INCLUDES: All necessary adjustment	0.8

#### (5) Other work

	LON	DESCRIPTION	FRT
E	1130A1	<b>OIL FILTER SCREEN-CLEANING</b>	0.7
F	3120A0	<b>CLEANER ELEMENT-CLEANING</b>	0.2
	7110A0	<b>FRONT BRAKE-AIR BLEEDING</b>	0.2