

Major service items without using spare parts

Removal/Installation, Adjustment, Inspection/Measurement, Other work

E: Engine, F: Frame

**\* OPERATIONS OTHER THAN REPLACING PARTS**

**• Removal/installation**

Set for the configuration with the parts removed from the vehicle.

LON	DESCRIPTION	FRT
E	<b>TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION</b> INCLUDES: All necessary adjustment	2.4
	<b>THROTTLE BODY ASSEMBLY-REMOVAL/INSTALLATION</b>	1.1
F	<b>CRANKCASE SEPARATION</b> INCLUDES: Engine removal and installation	4.8
	<b>RADIATOR ASSEMBLY-REMOVAL/INSTALLATION</b>	0.6

**• Adjustment**

LON	DESCRIPTION	FRT
E	<b>CLUTCH-ADJUSTMENT</b> INCLUDES: Clutch lever adjustment	0.1
	<b>SPARK PLUG-ADJUSTMENT/CLEANING</b>	0.4
	<b>VALVE CLEARANCE-ADJUSTMENT</b> NOTE: For 1 vehicle	1.6
F	<b>HEADLIGHT-AIMING</b>	0.1
	<b>DRIVE CHAIN-ADJUSTMENT</b>	0.1
	<b>FRONT WHEEL-BALANCE</b>	0.6
	<b>REAR WHEEL-BALANCE</b>	0.6
	<b>THROTTLE OPERATION-ADJUSTMENT</b>	0.1

**• Inspection/Measurement**

LON	DESCRIPTION	FRT
E	<b>COMPRESSION PRESSURE-MEASUREMENT</b>	0.5
	<b>IGNITION TIMING-INSPECTION</b>	0.2
F	<b>BATTERY-CHARGE</b> INCLUDES: In case of open type battery, checking electrolyte level and charge.	0.2

**• Other work**

LON	DESCRIPTION	FRT
E	<b>OIL FILTER SCREEN-CLEANING</b>	0.7
F	<b>FRONT BRAKE-AIR BLEEDING</b>	0.2
	<b>REAR BRAKE-AIR BLEEDING</b>	0.2
	<b>RADIATOR COOLANT-CHANGE</b>	0.4
	<b>ECM/PCM UPDATE</b>	0.2