

Major service items without using spare parts

- (1) Removal/Installation, (2) Adjustment,
(3) Inspection/Measurement, (4) Overhaul, (5) Other work

E: Engine, F: Frame

* OPERATIONS OTHER THAN REPLACING PARTS

(1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

| LON | DESCRIPTION | FRT |
|--------|--|-----|
| 1101E5 | TILTING ENGINE ASSEMBLY- REMOVAL/INSTALLATION INCLUDES: All necessary adjustment | 2.3 |
| E | CYLINDER HEAD ASSEMBLY- REMOVAL/INSTALLATION INCLUDES: Engine removal and installation | 2.9 |
| 3111D5 | THROTTLE BODY ASSEMBLY- REMOVAL/INSTALLATION | 0.9 |
| 1101E6 | CRANKCASE SEPARATION INCLUDES: Engine removal and installation | 5.0 |
| F | RADIATOR ASSEMBLY- REMOVAL/INSTALLATION | 0.9 |

(2) Adjustment

| LON | DESCRIPTION | FRT |
|--------|---|-----|
| 2123A0 | CLUTCH-ADJUSTMENT | 0.1 |
| E | SPARK PLUG-ADJUSTMENT/CLEANING | 0.3 |
| 1113A0 | VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle | 1.4 |
| 6163A0 | HEADLIGHT-AIMING | 0.1 |
| 2133A0 | DRIVE CHAIN-ADJUSTMENT | 0.1 |
| F | FRONT WHEEL-BALANCE | 0.6 |
| 7103A2 | REAR WHEEL-BALANCE | 0.6 |
| 3113A3 | THROTTLE OPERATION-ADJUSTMENT | 0.1 |

(3) Inspection, Measurement

| LON | DESCRIPTION | FRT |
|-----|--|-----|
| E | 1115A0 COMPRESSION PRESSURE-MEASUREMENT | 0.3 |
| | 6145A0 IGNITION TIMING-INSPECTION | 0.2 |
| F | 6105A0 BATTERY-CHECKING OF ELECTROLYTE LEVEL & CHARGE | 0.2 |

(5) Other work

| LON | DESCRIPTION | FRT |
|-----|-----------------------------------|-----|
| E | 1130A1 OIL FILTER SCREEN-CLEANING | 0.8 |
| | 3120A0 CLEANER ELEMENT-CLEANING | 0.6 |
| F | 7110A0 FRONT BRAKE-AIR BLEEDING | 0.2 |
| | 7110A1 REAR BRAKE-AIR BLEEDING | 0.3 |
| | 1151E7 RADIATOR COOLANT-CHANGE | 0.5 |