

**Explanation of FRT by using an example
(The example may differ from the actual presented items)**

Ref. No.	(Relative ref. Number)	F.R.T.
(1)	(7)	(2)
(2)	(4)	(4.5)
L.O.N.	Description	
1111118	(1, 3, 4, 7) CAMSHAFT.....	
(3)	(6)	
111118A	• Includes: Valve clearance adjustment	
	Replace rocker arm add	(5)
	1.0

- ① Reference No. of the illustration of part that shows location of the replacement work.
- ② FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.
- ③ LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.
The same operation code is used regardless of the models.
Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.
- ④ Indicating the camshaft replacement and FRT4.5.
- ⑤ Indicating FRT1.0 that will be added when additional operation (replace rocker arm) is done in association with camshaft replacement.

- ⑥ Indicating work contents that are included in the service item.
- ⑦ Indicating a reference No. whose operation and time are the same as FRT4.5 for the camshaft.

(The application range is limited to the service items without an LON setting within a same block.)

**How to refer to the service item by using the sample
(camshaft replacement)**

Open to the page of the block where the camshaft's spare part illustration is shown.



Look for the camshaft illustration, and refer to the service item and FRT that agree with the reference No.