

Major service items without using spare parts

Removal/Installation, Adjustment, Inspection/Measurement, Other work

[E: Engine, F: Frame]

*** OPERATIONS OTHER THAN REPLACING PARTS**

• Removal/installation

Set for the configuration with the parts removed from the vehicle.

LON	DESCRIPTION	FRT
1101E5	TILTING ENGINE ASSEMBLY- REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	2.4
E 3111D5	THROTTLE BODY ASSEMBLY- REMOVAL/INSTALLATION	1.1
1101E6	CRANKCASE SEPARATION INCLUDES: Engine removal and installation	4.8
F 1151E6	RADIATOR ASSEMBLY- REMOVAL/INSTALLATION	0.7

• Adjustment

LON	DESCRIPTION	FRT
2123A0	CLUTCH-ADJUSTMENT INCLUDES: Clutch lever adjustment	0.1
E 6143A1	SPARK PLUG-ADJUSTMENT/CLEANING	0.5
1113A0	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle	1.6
6163A0	HEADLIGHT-AIMING	0.1
2133A0	DRIVE CHAIN-ADJUSTMENT	0.1
F 7103A1	FRONT WHEEL-BALANCE	0.6
7103A2	REAR WHEEL-BALANCE	0.6
3113A3	THROTTLE OPERATION-ADJUSTMENT	0.1

• Inspection/Measurement

LON	DESCRIPTION	FRT
E 1115A0	COMPRESSION PRESSURE-MEASUREMENT	0.6
6145A0	IGNITION TIMING-INSPECTION	0.2
F 6105A0	BATTERY-CHARGE INCLUDES: In case of open type battery, checking electrolyte level and charge.	0.2

• Other work

LON	DESCRIPTION	FRT
E 1130A1	OIL FILTER SCREEN-CLEANING	0.9
7110A0	FRONT BRAKE-AIR BLEEDING	0.2
F 7110A1	REAR BRAKE-AIR BLEEDING	0.2
1151E7	RADIATOR COOLANT-CHANGE	0.5