

Major service items without using spare parts
Removal/Installation, Adjustment, Inspection/Measurement, Other work

[E: Engine, F: Frame]

* OPERATIONS OTHER THAN REPLACING PARTS

• Removal/installation

Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	2.9
	3111D5	THROTTLE BODY ASSEMBLY-REMOVAL/INSTALLATION	1.1
	1101E6	CRANKCASE SEPARATION INCLUDES: Engine removal and installation	5.3
F	1151E6	RADIATOR ASSEMBLY-REMOVAL/INSTALLATION	0.6

• Adjustment

	LON	DESCRIPTION	FRT
E	2123A0	CLUTCH-ADJUSTMENT INCLUDES: Clutch lever adjustment	0.1
	6143A1	SPARK PLUG-ADJUSTMENT/CLEANING	0.7
	1113A0	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle	1.5
F	6163A0	HEADLIGHT-AIMING	0.1
	2133A0	DRIVE CHAIN-ADJUSTMENT	0.1
	7103A1	FRONT WHEEL-BALANCE	0.5
	7103A2	REAR WHEEL-BALANCE	0.5
	3113A3	THROTTLE OPERATION-ADJUSTMENT	0.3

• Inspection/Measurement

	LON	DESCRIPTION	FRT
E	1115A0	COMPRESSION PRESSURE-MEASUREMENT	0.8
	6145A0	IGNITION TIMING-INSPECTION	0.2
F	6105A0	BATTERY-CHARGE INCLUDES: In case of open type battery, checking electrolyte level and charge.	0.2

• Other work

	LON	DESCRIPTION	FRT
E	1130A1	OIL FILTER SCREEN-CLEANING	0.8
F	7110A0	FRONT BRAKE-AIR BLEEDING	0.3
	7110A1	REAR BRAKE-AIR BLEEDING	0.2
	1151E7	RADIATOR COOLANT-CHANGE	0.3