

Major service items without using spare parts

- (1) Removal/Installation, (2) Adjustment,
(3) Inspection/Measurement, (4) Overhaul, (5) Other work

E: Engine, F: Frame

* OPERATIONS OTHER THAN REPLACING PARTS

(1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

| LON | DESCRIPTION | FRT |
|--------|--|-----|
| 1101E5 | TILTING ENGINE ASSEMBLY- REMOVAL/INSTALLATION INCLUDES: All necessary adjustment | 1.7 |
| 1111K0 | CYLINDER HEAD ASSEMBLY- REMOVAL/INSTALLATION | 1.4 |
| 3111D6 | CARBURETOR ASSEMBLY- REMOVAL/INSTALLATION | 0.5 |
| 1101E6 | CRANKCASE SEPARATION INCLUDES: Engine removal and installation | 3.5 |

(2) Adjustment

| LON | DESCRIPTION | FRT |
|--------|---|-----|
| 3113A0 | CARBURETOR IDLE-ADJUSTMENT | 0.1 |
| 2123A0 | CLUTCH-ADJUSTMENT INCLUDES: Clutch lever adjustment | 0.1 |
| 6143A1 | SPARK PLUG-ADJUSTMENT/CLEANING | 0.1 |
| 1113A0 | VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle | 0.4 |
| 6163A0 | HEADLIGHT-AIMING | 0.1 |
| 2133A0 | DRIVE CHAIN-ADJUSTMENT | 0.1 |
| 7113A0 | FRONT BRAKE-ADJUSTMENT EXCLUDES: Front brake shoe adjustment | 0.1 |
| 7113A1 | REAR BRAKE-ADJUSTMENT EXCLUDES: Rear brake shoe adjustment | 0.1 |
| 3113A3 | THROTTLE OPERATION-ADJUSTMENT | 0.1 |

(3) Inspection, Measurement

| LON | DESCRIPTION | FRT |
|----------|---|-----|
| 1115A0 | COMPRESSION PRESSURE-MEASUREMENT | 0.1 |
| 3115A0 | CARBURETOR FLOAT LEVEL- MEASUREMENT | 0.6 |
| 6145A0 | IGNITION TIMING-INSPECTION | 0.2 |
| F 6105A0 | BATTERY-CHECKING OF ELECTROLYTE LEVEL & CHARGE | 0.2 |

(4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

| LON | DESCRIPTION | FRT |
|----------|---|-----|
| E 311200 | CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment | 0.8 |

(5) Other work

| LON | DESCRIPTION | FRT |
|----------|----------------------------|-----|
| E 1130A1 | OIL FILTER SCREEN-CLEANING | 0.3 |