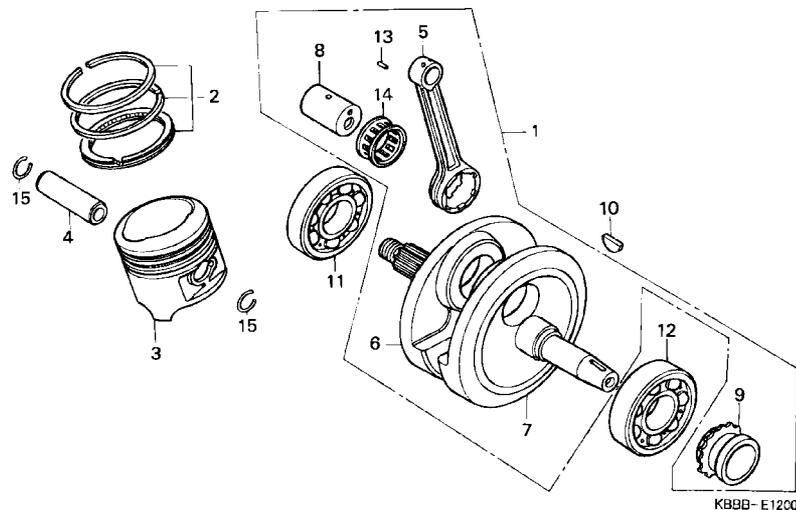


# E-12

## Crankshaft • Piston Vilebrequin • Piston Cigüenal • Piston



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Service item	F.R.T	Ref. N°	Part No.	Description	Qty. XL200	Serial No.	Note
• ROD, CONNECTING .....N (ACTUAL TIME) (INC. RELATIVE PART)		1	13000-KBB-901	CRANKSHAFT COMP.....	1	.....	.....
PIN, PISTON .....*3.0		2	13011-KBB-305	RING SET, PISTON (STD.) (RIKEN).....	1	.....	.....
PISTON .....*3.1			13021-KBB-305	RING SET, PISTON (0.25).....	(1)	.....	.....
• RING SET, PISTON			13031-KBB-305	RING SET, PISTON (0.50).....	(1)	.....	.....
BEARING, RADIAL BALL.....*5.3 (ADD 0.2 FOR EACH.)		3	13101-KBB-901	PISTON (STD.).....	1	.....	.....
• CRANKSHAFT COMP.			13102-KBB-315	PISTON (0.25).....	(1)	.....	.....
			13103-KBB-315	PISTON (0.50).....	(1)	.....	.....
		4	13111-440-000	PIN, PISTON.....	1	.....	.....
		5	13201-KY0-890	ROD, CONNECTING.....	1	.....	.....
		6	13311-KBB-900	CRANKSHAFT, R.....	1	.....	.....
		7	13321-KBB-900	CRANKSHAFT, L.....	1	.....	.....
		8	13380-KCN-300	PIN COMP., CRANK.....	1	.....	.....
		9	14311-KN6-931	SPROCKET, TIMING (17T).....	1	.....	.....
		10	90741-KS4-020	KEY, WOODRUFF, 4MM.....	1	.....	.....
		11	91001-KBW-941	BEARING, RADIAL BALL, 6207.....	1	.....	.....
		12	91001-KCN-003	BEARING, RADIAL BALL, 28X72X18.....	1	.....	.....
		13	91102-KC6-003	ROLLER, A 4X14.8 (RED).....	18	.....	.....
			91103-KC6-003	ROLLER, B 4X14.8 (BLUE).....	18	.....	.....
			91104-KC6-003	ROLLER, C 4X14.8 (WHITE).....	18	.....	.....

Connecting Rod Crank pin	a	A	B	C	D	E	F
1 (GREEN)	B (BLUE)		A (RED)				
2 (YELLOW)		B (BLUE)		A (RED)			
3 (WHITE)	C (WHITE)		B (BLUE)		A (RED)		
4 (BLUE)		C (WHITE)		B (BLUE)		A (RED)	
5 (BROWN)							A (RED)