



ENGINE GROUP

Ref. No. 211 ~ 230

Ref. No. 231 ~ 270

ENGINE GROUP

Block No.	Ref. No.	Part No.	Description	Reqd. No. TL250 TL250K1	Serial No.	Area code
1E	211	90481-259-000	WASHER, 6X19	5 5		
2E	212	90481-292-000	WASHER, OIL FILTER ROTOR LOCK	1 1		
2C	213	90482-328-000	WASHER, 5MM	2 2		
1F	214	90484-329-000	WASHER, TWIN TONGUED, 6MM	2 2		
1F	215	90601-329-000	CIR CLIP, 22MM	3 3		
1H	216	90602-259-010	CIR CLIP, EXTERNAL, 25MM	1 1		
2E	217	90604-292-000	CIR CLIP, INTERNAL, 45MM	1 1		
2A	218	90708-286-000	PIN, DDWEL, 7X12	2 2		
1A	219	90708-329-000	PIN, DDWEL, 6X20.5	2 2		
2A	220	91001-356-003	BEARING, SPECIAL BALL, 6306 (MACHI)	2 2		
1G	221	91002-296-008	BEARING, BALL, 5205HS (TOYO)	1 1		
1H	222	91021-356-018	BEARING, NEEDLE, 17MM (TOYO)	1 1		
1G	223	91022-312-000	BEARING, NEEDLE, 20MM	1 1		
2H	224	91031-329-000	BEARING, NEEDLE, 16MM	1 1		
2A	225	91105-329-300	ROLLER, 3.5X13.8 (+0 -0.002)	24 24		
		91106-329-300	ROLLER, 3.5X13.8 (-0.002 -0.004)	24 24		
		91107-329-300	ROLLER, 3.5X13.8 (-0.004 -0.006)	24 24		
		91108-329-300	ROLLER, 3.5X13.8 (-0.006 -0.008)	24 24		
		91109-329-300	ROLLER, 3.5X13.8 (-0.008 -0.010)	24 24		

Connecting rod roller selection table (Clearance 6-16μ)

Connecting rod Frame No. O.D.	Large end I.D.										
	A	B	C	D	E	F	G	H	J	K	
1 34φ +0.002	91109-329-300	91109-329-300	91108-329-300	91108-329-300	91107-329-300	91107-329-300	91107-329-300	91106-329-300	91106-329-300	91105-329-300	91105-329-300
2 34φ -0.002	91109-329-300	91109-329-300	91108-329-300	91108-329-300	91107-329-300	91107-329-300	91107-329-300	91106-329-300	91106-329-300	91105-329-300	91105-329-300
3 34φ -0.004	91109-329-300	91108-329-300	91108-329-300	91107-329-300	91107-329-300	91106-329-300	91106-329-300	91105-329-300	91105-329-300		
4 34φ -0.006	91108-329-300	91108-329-300	91107-329-300	91107-329-300	91106-329-300	91106-329-300	91105-329-300	91105-329-300			
5 34φ -0.008	91108-329-300	91107-329-300	91107-329-300	91106-329-300	91106-329-300	91105-329-300	91105-329-300				

1H	226	91203-292-005	OIL SEAL, 0X34X8	1 1		
1E	227	91204-286-003	OIL SEAL, 18X29X7	1 1		
		91204-286-005	OIL SEAL, 13X29X7	1 1		
1H	228	91205-333-005	OIL SEAL, 34X52X13.5X15.5	1 1	2005263	
		91205-333-015	OIL SEAL, 34X52X13.5X15.5	1 1	2005264	
2H	229	91206-286-006	GIL SEAL, 14X28X7	1 1		
2H	230	91206-329-005	OIL SEAL, 16X22X3.5	1 1		
		91206-329-154	OIL SEAL, 16X22X3.5	1 1		

Block No.	Ref. No.	Part No.	Description	Reqd. No. TL250 TL250K1	Serial No.	Area code
1A	231	91207-329-003	GIL SEAL, 15X27X7	1 1		
1C	232	91301-200-000	O-RING, 10X1.6	4 4		
2B	233	91301-283-005	O-RING, 5X2.4	1 1		
2H	234	91301-329-000	O-RING, 109X3	1 1		
2C	235	91302-329-010	O-RING, CYLINDER, 80X2	1 1		
1E	236	91303-107-000	O-RING, 35X3	1 1		
1A	237	91306-329-000	O-RING, 16X1.9	2 2		
2E	238	91310-329-000	O-RING, 39X1.8	1 1		
1D	239	91311-329-007	O-RING, 38X2.4	1 1		
2F	240	91312-107-000	O-RING, 7X1.7	2 2		
1B	241	91319-300-000	O-RING, 13X2.5	2 2		
1C	242	91326-590-010	O-RING, 15X3	1 1		
1E	243	91354-702-000	O-RING, 234M	1 1		
2B	244	92000-06012	BOLT, HEX., 6X12	2 2		
1D	245	92000-06016	BOLT, HEX., 6X16	7 7		
1E	246	92000-06028	BOLT, HEX., 6X28	2 2		
1E	247	92020-06020	BOLT, HEX., 6X20	4 4		
2C	248	92700-06040	BOLT, STUD, 6X40	2 2		
1B	249	92700-08040	BOLT, STUD, 8X40	2 2		
2B	250	92800-12000	BOLT, DRAIN PLUG, 12MM	1 1		
1D	251	93500-04020-0A	SCREW, PAN, 4X20	1 1		
2C	252	93500-05010-0A	SCREW, PAN, 5X10	2 2		
2G	253	93500-05045-0A	SCREW, PAN, 5X45	4 4		
2G	254	93500-06012	SCREW, PAN, 6X12	2 2		
1E	255	93500-06018-10	SCREW, PAN, 6X18	2 2		
2H	256	93500-06032	SCREW, PAN, 6X32	6 6		
1E	257	93500-06040	SCREW, PAN, 6X40	12 12		
2H	258	93500-06055	SCREW, PAN, 6X55	5 5		
2H	259	93500-06060	SCREW, PAN, 6X60	1 1		
2F	260	93600-06014	SCREW, FLAT, 6X14	2 2		
				4	2001821	
				4	2001922	
2D	261	93700-05016-0A	SCREW, OVAL, 5X16	1 1		
2D	262	93700-05022-0A	SCREW, OVAL, 5X22	1 1		
2H	263	93700-06016-02	SCREW, OVAL, 6X16	3 3		
1G	264	94001-06000	NUT, HEX., 6MM	1 1		
1F	265	94002-10000-05	NUT, HEX., 10MM	1 1		
2D	266	94101-04000	WASHER, PLAIN, 4MM	1 1		
2G	267	94101-05000	WASHER, PLAIN, 5MM	4 4		
2B	268	94101-06000	WASHER, PLAIN, 6MM	1 1		
2B	269	94109-12000	WASHER, DRAIN PLUG, 12MM	1 1		
2D	270	94111-04000	WASHER, SPRING, 4MM	1 1		