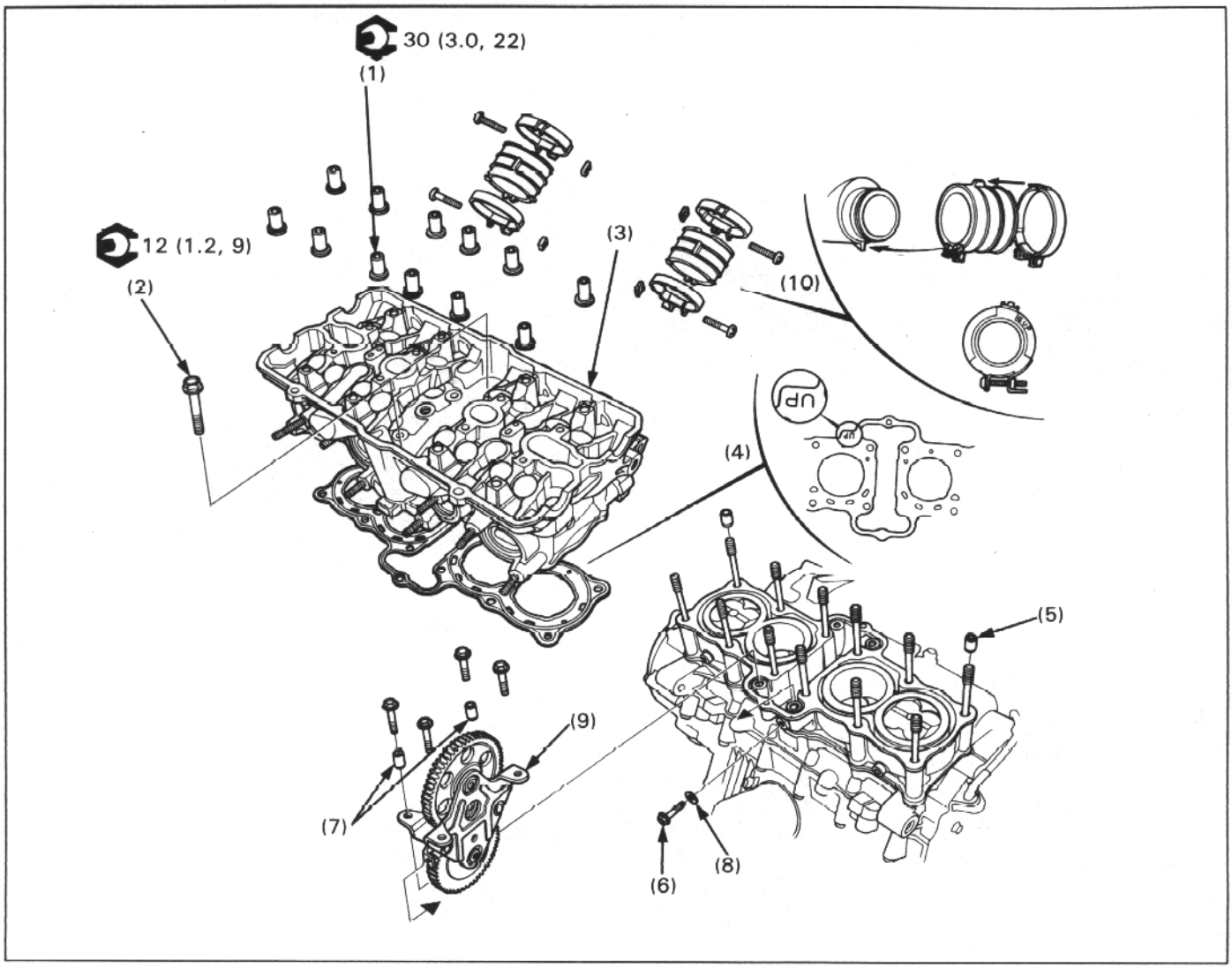
CYLINDER HEAD REMOVAL/INSTALLATION



REQUISITE SERVICE

- Engine removal/installation (page 7-2)
- Camshaft removal/installation (page 8-2)

	PROCEDURE	Q'ty	REMARKS
	REMOVAL ORDER		• Installation is in the reverse order of removal.
(1)	Cylinder head special nut	12	Installation (page 8-5)
(2)	Cylinder head mounting bolt	2	
(3)	Cylinder head assembly	1	
(4)	Gasket	1	Install with the UP mark facing up and rearward.
(5)	Dowel pin	2	
(6)	Camshaft idle gear case bolt	5	
(7)	Camshaft idle gear case dowel pin	2	Installation (page 8-5)
(8)	Sealing washer	1	
(9)	Camshaft idle gear case	1	
(10)	Carburetor insulator	4	At installation, align the insulator groove with the engine lug, with the ⇧ UP mark facing upwards (carburetor side).