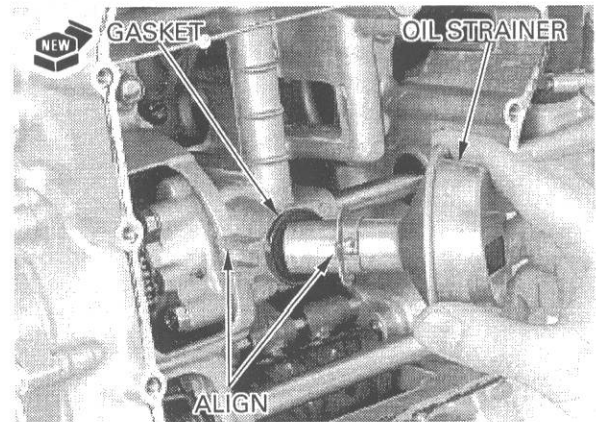


## INSTALLATION

Apply oil to the new O-ring and install it onto the relief valve.  
Install the relief valve into the crankcase.



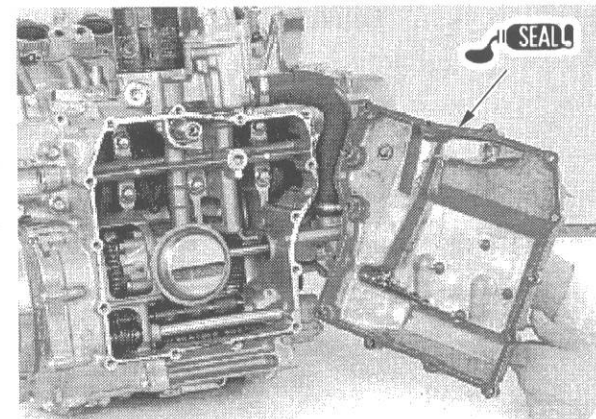
Apply oil to the new gasket and install it onto the oil strainer.  
Install the oil strainer into the crankcase while aligning its tab with the slot on the crankcase.



Clean the oil pan mating surface thoroughly.  
Apply Three Bond 1207B or an equivalent to the mating surface.

**CAUTION:**

***Do not apply sealant more than necessary.***



Carefully install the oil pan and tighten the flange bolts in a crisscross pattern in 2 – 3 steps.

Install the exhaust pipe (page 2-5).  
Fill the crankcase with recommended oil (page 3-12).

**NOTE:**

After installation, check that there are no oil leaks.

