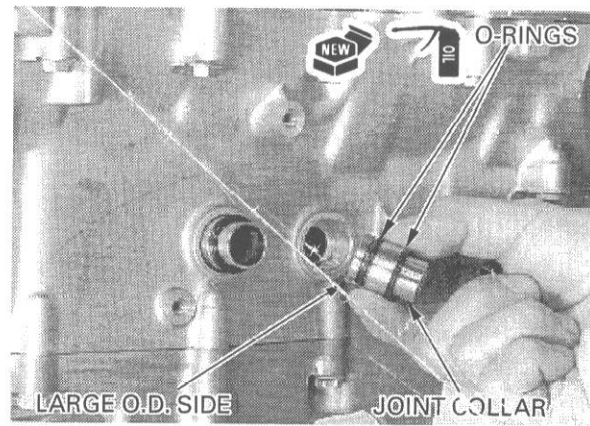
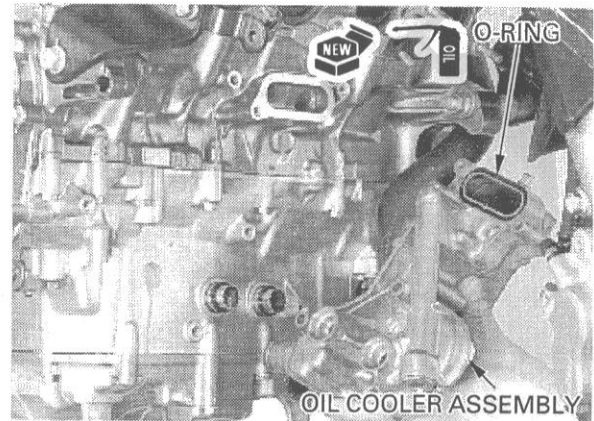


INSTALLATION

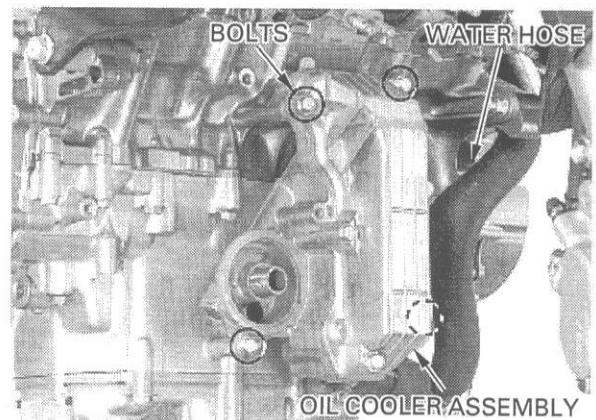
Apply clean engine oil to the new O-rings, and install them onto the joint collars. Install the joint collars to the crankcase with its large O.D. side facing the crankcase.



Apply oil to the new O-ring and install it into the groove of the oil cooler base. Install the oil cooler assembly onto the crankcase.



Install and tighten the oil cooler assembly mounting bolts. Connect the water hose to the oil cooler and tighten the clamp screw securely.



Install the following:

- PAIR control valve assembly (page 5-27)
- Exhaust pipe (page 2-5)
- Oil filter cartridge (page 3-13)

Fill the crankcase with recommended engine oil (page 3-12), and check for oil leaks. Fill the cooling system and bleed the air (page 6-4).

