

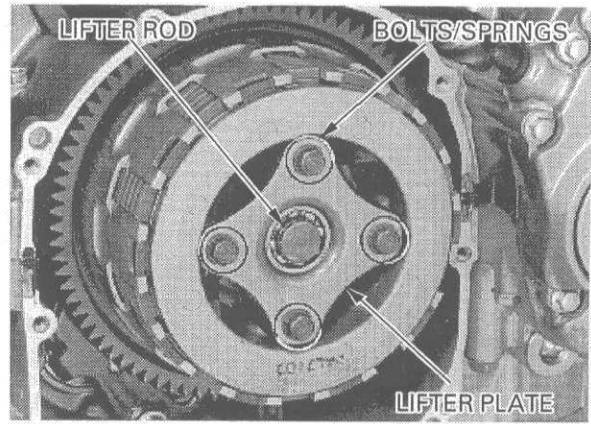
Tighten the bolts in a crisscross pattern in several steps, then tighten them to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m , 9 lbf·ft)

NOTE:

If the clutch lifter rod comes out while tightening the clutch lifter plate bolts, push the rod all the way in to prevent the rod from being bent or damaged.

Install the right crankcase cover (page 9-14).



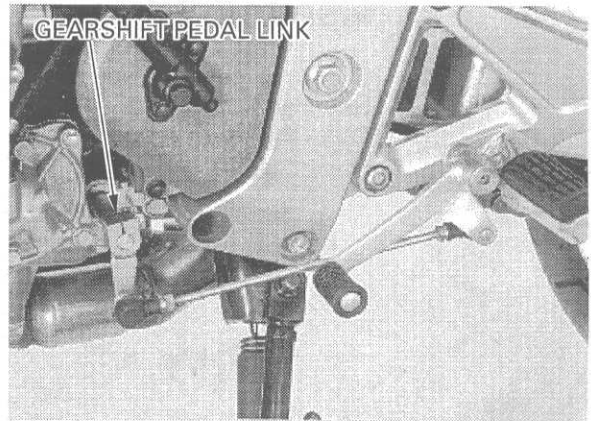
GEARSHIFT LINKAGE

REMOVAL

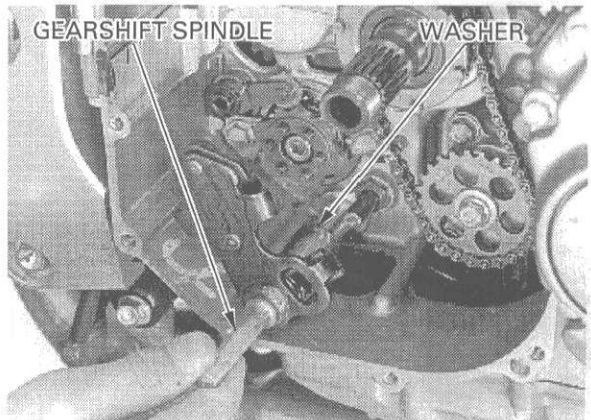
Remove the following:

- Right crankcase cover (page 9-3)
- Clutch assembly (page 9-4)

Remove the bolt and gearshift pedal link.



Pull the gearshift spindle assembly and thrust washer out of the crankcase.



Remove the shift drum center bolt, shift drum center and dowel pin.

