

Do not damage the swingarm by the exhaust joint pipe when removing the exhaust pipe.

Remove the exhaust pipe joint nuts, exhaust pipe mounting bolt, washer and nut.

Remove the exhaust pipe and gaskets.

INSTALLATION

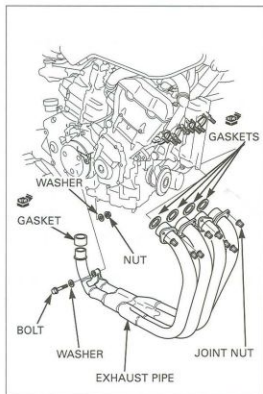
Install the new exhaust pipe gaskets and exhaust joint pipe gasket.

Install the exhaust pipe and loosely tighten the exhaust pipe joint nuts, exhaust pipe mounting bolts, washers and nuts.

Install the muffler (page 2-6).

Always replace the exhaust pipe gaskets with new ones.

Do not damage the swingarm by the exhaust joint pipe when installing the exhaust pipe.

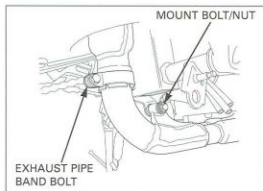


Tighten the bolt/nut to the specified torque as follows.

TORQUE:

1. Exhaust pipe joint nut:
20 N·m (2.0 kgf·m, 14 lbf·ft)
2. Exhaust pipe band bolt:
27 N·m (2.8 kgf·m, 20 lbf·ft)
3. Exhaust pipe mount bolt/nut:
27 N·m (2.8kgf·m, 20 lbf·ft)

Recheck the clearance of the muffler and protector (page 2-6).



Install the radiator to the frame. Install and tighten the radiator mounting bolts securely.

