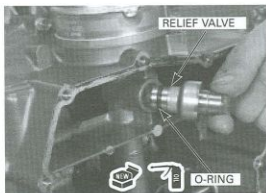
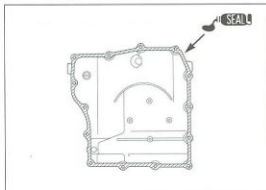


Apply oil to the new O-ring and install it onto the relief valve.
Install the relief valve into the crankcase.



Do not apply more sealant than necessary.

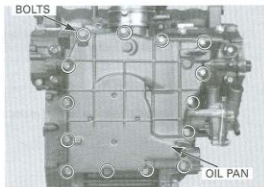
Clean the oil pan mating surface thoroughly.
Apply Three Bond 1207B or an equivalent to the mating surface.



Install the oil pan onto the lower crankcase.
Install the oil pan mounting bolts.
Tighten the all bolts in a crisscross pattern in 2 - 3 steps.

Install the exhaust pipe (page 2-7).
Fill the crankcase with recommended oil (page 3-17).

After installation, check that there are no oil leaks.



OIL PUMP

REMOVAL

Remove the clutch and oil pump driven sprocket (page 9-9).

Remove the three flange bolts and oil pump assembly.

