

MAIN JOURNAL BEARING SELECTION TABLE:

Unit: mm (in)

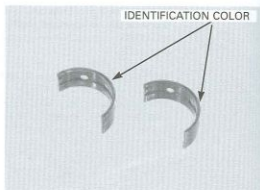
			BEARING SUPPORT I.D. CODE		
			A	B	C
			37.000 – 37.006 (1.4566 – 1.4569)	37.006 – 37.012 (1.4569 – 1.4572)	37.012 – 37.018 (1.4572 – 1.4574)
CRANKSHAFT O.D. CODE	1	34.000 – 34.006 (1.3386 – 1.3388)	E (Pink)	D (Yellow)	C (Green)
	2	33.994 – 34.000 (1.3383 – 1.3386)	D (Yellow)	C (Green)	B (Brown)
	3	33.988 – 33.994 (1.3381 – 1.3383)	C (Green)	B (Brown)	A (Black)

BEARING THICKNESS:

A (Black) Thick
 B (Brown): ↑
 C (Green): ↓
 D (Yellow): ↓
 E (Pink) Thin

NOTICE

After selecting new bearings, recheck the clearance with a plastigauge. Incorrect clearance can cause severe engine damage.



BEARING INSTALLATION

Clean the bearing outer surfaces and crankcase bearing supports.

Install the main journal bearing inserts onto the crankcase bearing supports, aligning each tab with each groove.



Install the crankshaft.

