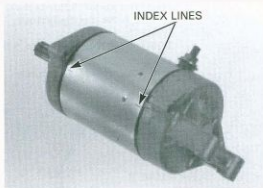


Make sure the index lines are aligned.



Install and tighten the case bolts securely.



INSTALLATION

Coat a new O-ring with oil and install it into the starter motor groove.

Be careful not to damage the water hose.

Install the starter motor into the crankcase.



Route the starter motor cable and ground cable. Install the ground cable and mounting bolts, and tighten the bolts securely.

