

**Requisite Service**

- Exhaust system removal/installation (page 2-10)
- Carburetor removal/installation (page 5-4)
- Camshaft removal/installation (page 8-4)
- Cam chain tensioner removal/installation (page 8-8)

Procedure		O'ty	Remarks
	<b>Removal Order</b>		Installation is in the reverse order of removal.
(1)	Water hose bolt	4	
(2)	Water hose	2	
(3)	O-ring	2	
(4)	Cylinder head nut/washer	8/6	
(5)	Oil guide setting plate	1	
(6)	Oil guide plate	1	NOTE
			• Attach the piece of wire to the cam chain to prevent it from being dropped into the crankcase, then remove it.
(7)	Cylinder head socket bolt	4	
(8)	Cylinder head cap nut/washer	4/4	
(9)	Engine mounting bolt (front/upper)/collar	2/2	
(10)	Cam chain slider	1	Raise the cylinder head a little and pry off the cam chain slider from the cylinder groove.
(11)	Cylinder head assembly	1	Disassembly/assembly (page 8-12)
(12)	Gasket	1	
(13)	Dowel pin	2	