NOTE

• At clutch outer removal, remove the clutch outer turning the crankshaft until the primary drive gear clears the crank weight.

Requisite Service

· Engine oil draining

· Lower fairing removal (page 2-6)

	Procedure	O'ty	Remarks
	Removal Order		
(1)	Clutch cover bolt	11	
(2)	Clutch cover	1	
(3)	Gasket	1	
(4)	Clutch lifter plate bolt	5	
(5)	Clutch spring	5	
(6)	Clutch lifter plate	1	
(7)	Lifter guide	1	
(8)	Lifter rod	1	
(9)	Lifter bearing	1	
(10)	Clutch disc A	8	
(11)	Clutch plate	8	
(12)	Clutch disc B	1	
(13)	Judder spring	1	
(14)	Spring seat	1	
(15)	Clutch center lock nut	1	Removal (page 9-10)
(16)	Lock washer	1	
(17)	Clutch center	1	
(18)	Washer	1 1	
(19)	Clutch outer guide	1	
(20)	Needle bearing	1	
(21)	Clutch outer	1	
(22)	Washer	1	