

## NOTE

- At clutch outer installation, install the clutch outer turning the crankshaft until the primary drive gear clears the crank weight.

**Requisite Service**

- Engine oil refilling
- Lower fairing installation (page 2-6)

Procedure		O'ty	Remarks
<b>Installation Order</b>			
(1)	Washer	1	Install the clutch outer while aligning the primary drive gear and crankshaft gear using the screwdriver.
(2)	Clutch outer	1	
(3)	Needle bearing	1	At installation, install the lock washer with the "OUT SIDE" mark facing out side. NOTE <ul style="list-style-type: none"> <li>• Never re-use the removed nut.</li> <li>• Installation (page 9-10)</li> </ul>
(4)	Clutch outer guide	1	
(5)	Washer	1	
(6)	Clutch center	1	
(7)	Lock washer	1	
(8)	Clutch center lock nut	1	
(9)	Spring seat	1	
(10)	Judder spring	1	
(11)	Clutch disc B	1	
(12)	Clutch plate	8	
(13)	Clutch disc A	8	
(14)	Lifter bearing	1	
(15)	Lifter rod	1	
(16)	Lifter guide	1	
(17)	Clutch lifter plate	1	
(18)	Clutch spring	5	
(19)	Clutch lifter plate bolt	5	
(20)	Gasket	1	
(21)	Clutch cover	1	
(22)	Clutch cover bolt	11	