

NOTE

- After installation, check the gearshift linkage can be operated properly.

Requisite Service

- Engine oil draining/refilling
- Drive sprocket removal/installation (page 7-2)
- Water pump removal/installation (page 6-3)

| Procedure | | O'ty | Remarks |
|-----------|-------------------------------------|------|--|
| | Removal Order | | Installation is in the reverse order of removal. |
| (1) | Gearshift linkage cover bolt | 8 | |
| (2) | Washer | 1 | |
| (3) | Chain guide | 1 | |
| (4) | Gearshift linkage cover | 1 | |
| (5) | Gasket | 1 | |
| (6) | Dowel pin | 2 | |
| (7) | Oil seal | 2 | |
| (8) | Gearshift spindle | 1 | |
| (9) | Washer | 1 | |
| (10) | Snap ring | 1 | |
| (11) | Return spring | 1 | |
| (12) | Guide plate bolt | 2 | At installation, install the dowel pins securely, then tighten the guide plate bolt. |
| (13) | Guide plate | 1 | |
| (14) | Shifter drum | 1 | |
| (15) | Collar | 1 | |
| (16) | Ratchet pawl | 2 | At installation, install the ratchet pawl to original position. |
| (17) | Plunger | 2 | |
| (18) | Spring | 2 | |
| (19) | Drum stopper spring | 1 | |
| (20) | Drum stopper collar | 1 | |
| (21) | Drum stopper arm | 1 | |
| (22) | Shift drum center bolt | 1 | |
| (23) | Shift drum center | 1 | At installation, align the drum center groove with the shift drum pin on the shift drum. |
| (24) | Shift drum pin | 1 | |
| (25) | Guide plate dowel pin | 2 | |
| (26) | Collar | 1 | |
| (27) | Washer | 1 | |
| (28) | Gearshift spindle return spring pin | 1 | |