

Connecting Rod Bearing Selection

Inspect the connecting rod bearing and crankpin oil clearance (See section 14 of the Common Service Manual).

Record the connecting rod I.D. code number (1 or 2) or measure the I.D. with the bearing cap installed without bearing insert.

If you replace the crankshaft, record corresponding crankpin O.D. code number (A or B).

Reuse crankshaft, measure the crankpin O.D. with the micrometer.

NOTE

- Numbers (A or B) on the crank weight are the codes for the crank pin O.D.s. from the left.

Cross-reference the crankpin and rod codes to determine the replacement bearing color.

Connecting Rod Bearing Selection Table:

Connecting rod I.D. code		Crankpin O.D. code	A	B
			39.955-40.003 (1.5730-1.5749)	39.987-39.994 (1.5742-1.5745)
1	43.000-43.007 (1.6929-1.6931)		Yellow	Green
2	43.008-43.016 (1.6932-1.6935)		Green	Brown

Bearing thickness:

- Brown: 1.492-1.496mm
(0.0587-0.0588in)
- Green: 1.488-1.491mm
(0.0585-0.0587in)
- Yellow: 1.484-1.487mm
(0.0584-0.0585in)

