

## NOTE

- Refer to page 10-24 for crankcase sealant area and detail of the bolt location.
- Install the sealing washers to the bolts indicated "▼" marks on the crankcase.
- From the inside to outside, tighten the bolts in a crisscross pattern in several steps.

## Requisite Service

- Crankcase separation (page 10-6)

Procedure		Q'ty	Remarks
(1)	<b>Combination Order</b> Upper crankcase	1	<b>CAUTION</b> • Do not apply sealant around oil passage area and main bearing journal area. Refer to page 10-24 for detail for apply area.  Tightening order (page 10-24)
(2)	Dowel pin	3	
(3)	Lower crankcase	1	
(4)	Sealing washer	12	
(5)	Main journal bolt (9mm)	12	
(6)	Sealing washer	3	
(7)	Lower crankcase bolt (8mm)	15	
(8)	Lower crankcase bolt (6mm)	3	
(9)	Upper crankcase bolt (10mm)	1	
(10)	Sealing washer	2	
(11)	Upper crankcase bolt (8mm)	2	
(12)	Gasket	1	
(13)	Right crankcase cover	1	
(14)	Right crankcase cover bolt	3	
(15)	Bracket	1	
(16)	Bolt	3	
(17)	Right crank cover	1	
(18)	Socket bolt	3	