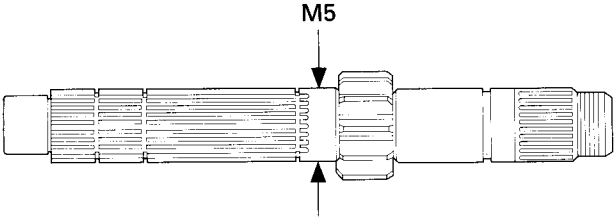
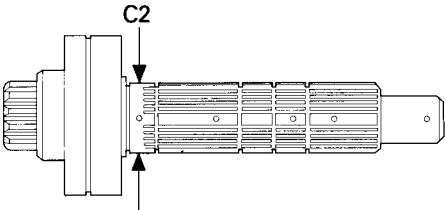


Unit: mm (in)

Transmission	Standard	Service Limit
Transmission gear I.D. M5, M6 C2, C3, C4 Transmission gear bushing O.D. M5, M6 C2, C3, C4 Transmission gear bushing I.D. M5 C2 Gear-to-bushing clearance at M5, M6 gear at C2, C3, C4 gear Mainshaft O.D. at M5 gear	31.000–31.016 (1.2205–1.2211) 33.000–33.016 (1.2992–1.2998) 30.955–30.980 (1.2187–1.2197) 32.955–32.980 (1.2976–1.2984) 27.985–28.006 (1.1018–1.1026) 29.985–30.006 (1.1805–1.1813) 0.020–0.061 (0.0008–0.0024) 0.020–0.061 (0.0008–0.0024) 27.967–27.980 (0.1011–1.1016)	31.04 (1.222) 33.04 (1.301) 30.93 (1.218) 32.93 (1.296) 28.02 (1.103) 30.02 (1.182) 0.10 (0.004) 0.10 (0.004) 27.94 (1.100)
 <p data-bbox="87 821 749 856">Countershaft O.D. at C2 gear</p>	29.950–29.975 (1.1791–1.1801)	29.92 (1.178)
 <p data-bbox="87 1268 749 1325">Gear bushing-to shaft clearance at M5 gear at C2 gear</p> <p data-bbox="87 1325 749 1415">Shift fork claw thickness L C R</p> <p data-bbox="87 1415 749 1505">Shift fork I.D. L C R</p> <p data-bbox="87 1505 749 1604">Shift fork shaft O.D. L C R</p>	0.005–0.039 (0.0002–0.0015) 0.010–0.056 (0.0004–0.0022) 5.43–5.50 (0.214–0.217) 6.43–6.50 (0.253–0.256) 5.43–5.50 (0.214–0.217) 14.000–14.018 (0.5112–0.5519) 14.000–14.018 (0.5112–0.5519) 14.000–14.018 (0.5112–0.5519) 13.957–13.968 (0.5495–0.5499) 13.957–13.968 (0.5495–0.5499) 13.957–13.968 (0.5495–0.5499)	0.06 (0.002) 0.06 (0.002) 5.1 (0.20) 6.1 (0.24) 5.1 (0.20) 14.04 (0.553) 14.04 (0.553) 14.04 (0.553) 13.90 (0.547) 13.90 (0.547) 13.90 (0.547)