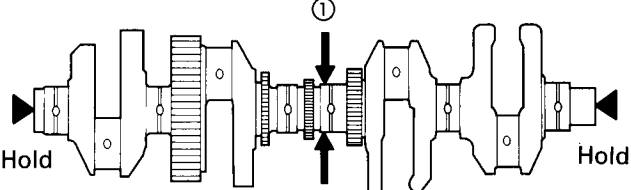


<b>Crankshaft</b>		
Item	Standard	Service Limit
Connecting rod small end I.D. Connecting rod big end side clearance Crankshaft runout ① 	20.016–20.034 (0.7880–0.7887) 0.05–0.20 (0.002–0.008) _____	20.08 (0.791) 0.3 (0.01) 0.03 (0.001)
Crankpin oil clearance Crankpin bearing selection Main journal oil clearance Main journal bearing selection	0.028–0.052 (0.0011–0.0020) See page 10-21 0.021–0.045 (0.008–0.0018) See page 10-20	0.08 (0.003) _____ 0.08 (0.003) _____
<b>Alternator</b>		
Alternator shaft collar spring free height	2.1 (0.08)	1.8 (0.07)