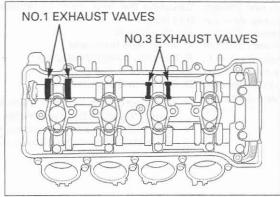
## MAINTENANCE

for reference in required.

Record the clear- Check the valve clearance for the No.1 and No.3 cylance for each valve inder exhaust valves using a feeler gauge.

shim selection if VALVE CLEARANCE: adjustment is EX: 0.30  $\pm$  0.03 mm (0.012  $\pm$  0.001 in)



## ADJUSTMENT

It is not necessary Remove the camshafts (page 9-8). sprocket from the when replacing the cam sprocket.

- to remove the cam Remove the valve lifters and shims.
  - camshaft except Shim may stick to the inside of the valve lifter.
  - Do not allow the shims to fall into the crankcase. camshaft and/or • Mark all valve lifters and shims to ensure correct
    - reassembly in their original locations. · The valve lifter can be easily removed with a
      - valve lapping tool or magnet.
    - The shims can be easily removed with a tweezers or magnet.



Measure the shim thickness and record it.

