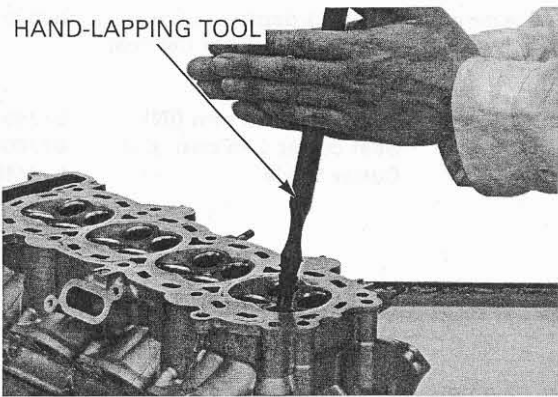


CYLINDER HEAD/VALVES

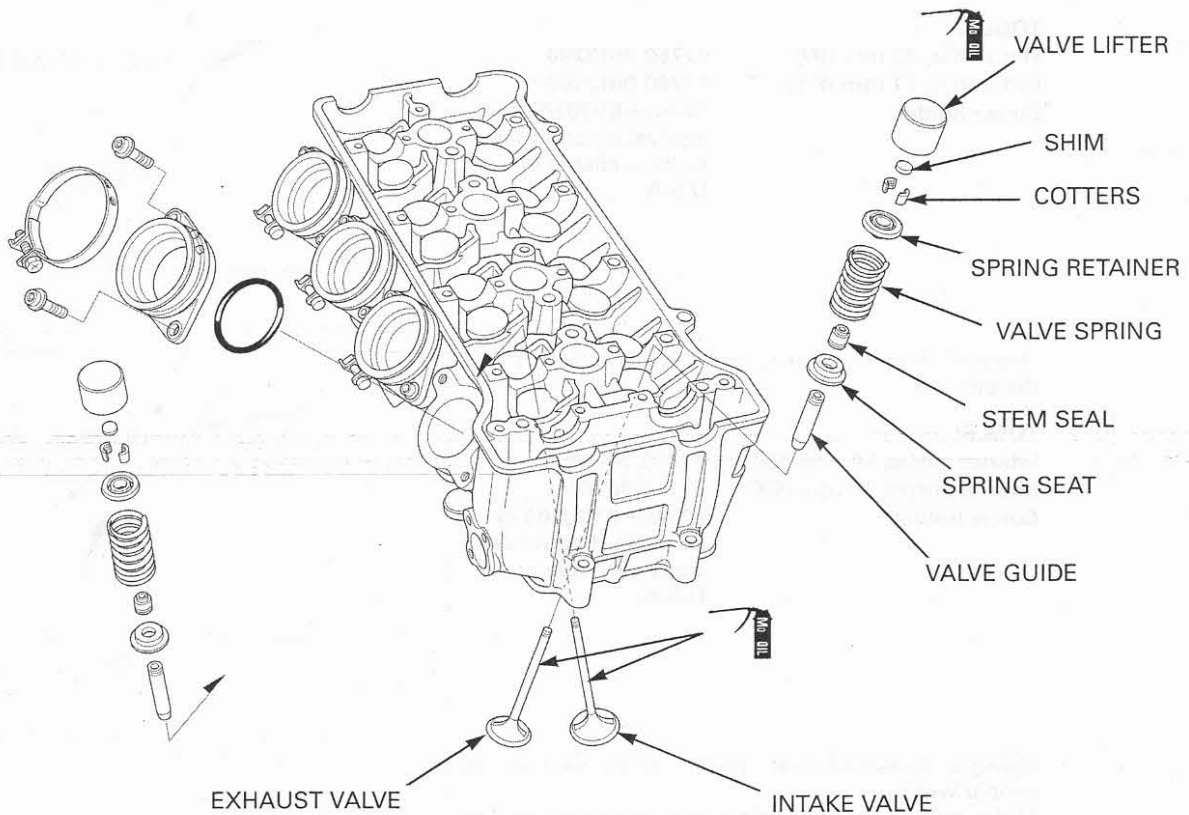
After cutting the seat, apply lapping compound to the valve face, and lap the valve using light pressure.

- Excessive lapping pressure may deform or damage the seat.
- Change the angle of lapping tool frequently to prevent uneven seat wear.
- Do not allow lapping compound to enter the guides.

After lapping, wash all residual compound off the cylinder head and valve.



CYLINDER HEAD ASSEMBLY



Blow through all oil passages in the cylinder head with compressed air.

Install the tappet hole protector into the valve lifter bore.

TOOL:

Tappet hole protector

07HMG-MR70002 or refer to page 9-15 for alternative tool

