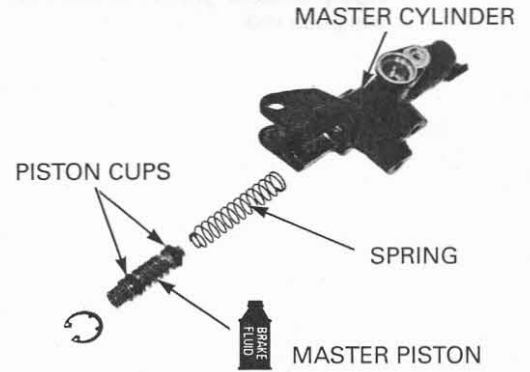


Coat all parts with clean brake fluid before assembly.  
 Dip the piston in brake fluid.  
 Install the primary and secondary cups onto the master piston.

*When installing the cups, do not allow the lips to turn inside out.*

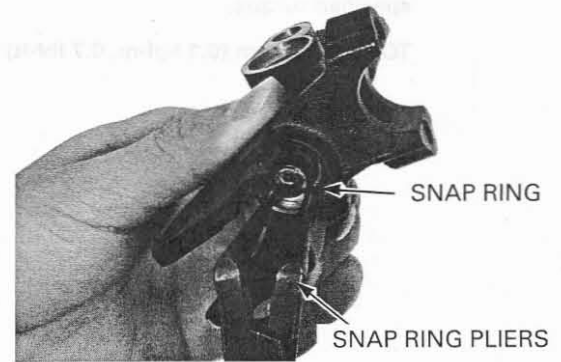
Install the spring and master piston assembly into the master cylinder.



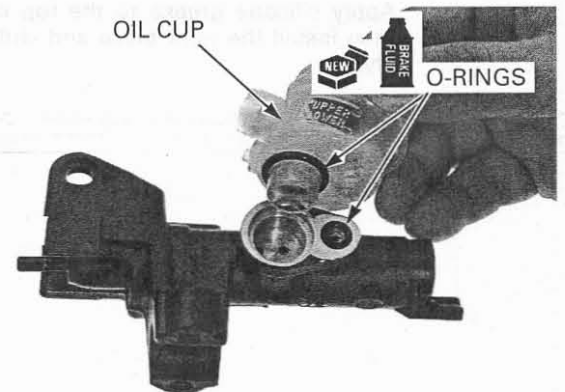
*Be certain the snap ring is firmly seated in the groove.*

Install the snap ring using the special tool.

**TOOL:**  
**Snap ring pliers**                      **07914-SA50001**



Apply clean brake fluid to the O-rings and install them oil cup and master cylinder body grooves.  
 Install the oil cup onto the master cylinder body.



Install and tighten the oil cup mounting screw to the specified torque.

**TORQUE: 1.5 N·m (0.15 kgf·m, 1.1 lbf·ft)**

