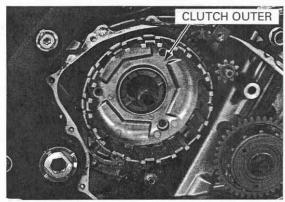
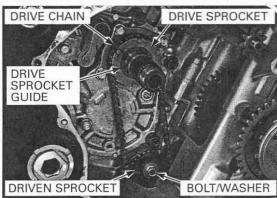
Remove the clutch outer.



Remove the oil pump driven sprocket bolt/washer.

the oil pump driven sprocket, first remove the oil pan.

To gain access to Remove the oil pump drive/driven sprocket and the oil pump driven drive chain as an assembly.



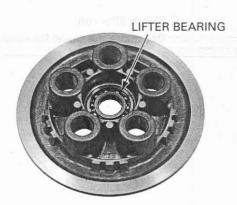
## INSPECTION

## Clutch lifter bearing

Turn the inner race of the lifter bearing with your finger.

The bearing should turn smoothly and freely without excessive play.

If necessary, replace the bearing.

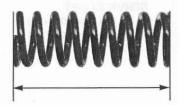


## Clutch spring

Replace the clutch springs as a set.

Measure the clutch spring free length.

SERVICE LIMIT: 55.7 mm (2.19 in)



10-19