

CLUTCH/STARTER CLUTCH

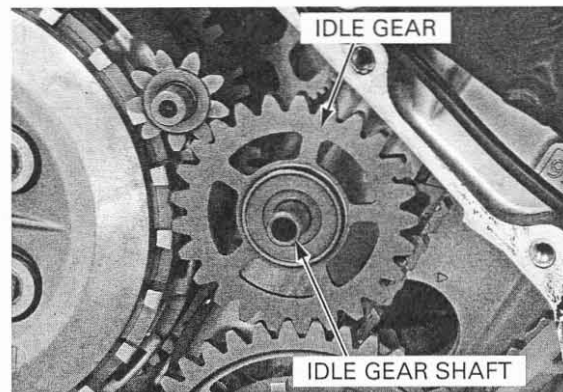
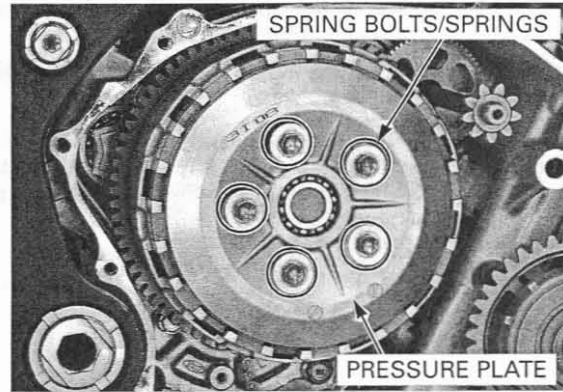
Install the pressure plate.
Install the clutch springs and spring bolts.
Tighten the bolts to the specified torque in a criss-cross pattern in two to three steps.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

Make sure the starter motor is installed before installing the starter idle gear and shaft.

Install the starter idle gear and shaft.

Install the right crankcase cover (page 10-34).

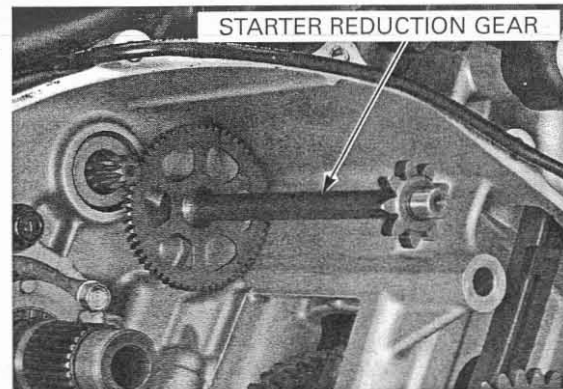


STARTER CLUTCH

REMOVAL

Remove the clutch (page 10-16).

Remove the starter reduction gear from the crankcase.



Temporarily install the primary driven gear.

Insert the gear holder between the primary drive and driven gear as shown.

TOOL:

Gear holder, M2.5

**07724-0010100 or
07724-001A100
(U.S.A. only)**

Remove the starter clutch outer special bolt and washer.

Remove the temporarily installed parts.

Remove the starter clutch outer assembly.

