

SERVICE INFORMATION

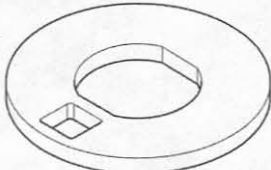
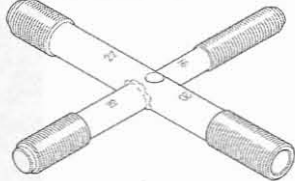
GENERAL

- This section covers service of the alternator stator and flywheel. All service can be done with the engine installed in the frame.
- Refer to procedures for alternator stator inspection (page 17-8).
- Refer to procedures for starter motor servicing (page 19-6).

TORQUE VALUES

Stator wire clamp flange bolt	12 N·m (1.2 kgf·m, 9 lbf·ft)	
Flywheel flange bolt	103 N·m (10.5 kgf·m, 76 lbf·ft)	Apply oil to the threads
Stator mounting socket bolt	12 N·m (1.2 kgf·m, 9 lbf·ft)	

TOOLS

<p>Flywheel holder 070MB-MELC100</p> 	<p>Rotor puller 07733-0020001</p>  <p>or 07933-3950000 (U.S.A. only)</p>
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