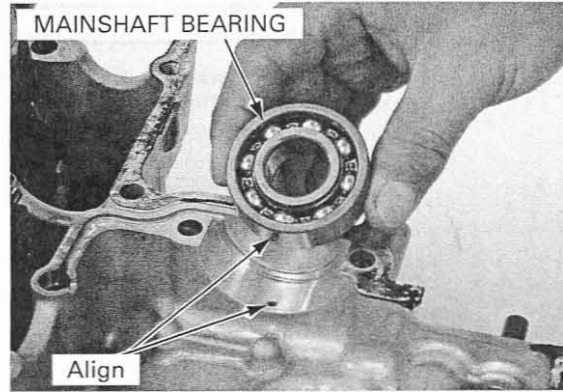
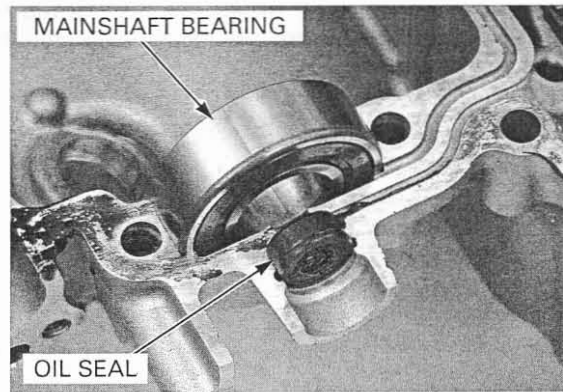


# CRANKCASE/CRANKSHAFT/BALANCER/PISTON/CYLINDER

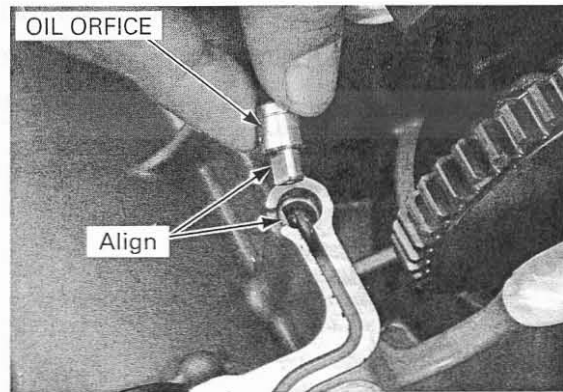
Install the mainshaft bearing while aligning it locating pin with the crankcase hole.



Install the clutch lifter rod oil seal.



*Align the cut-outs between the oil orifice and crankcase.* Install the oil orifices in the upper crankcase.



Install the three dowel pins.

