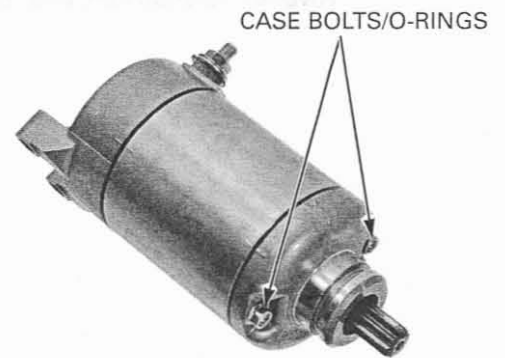


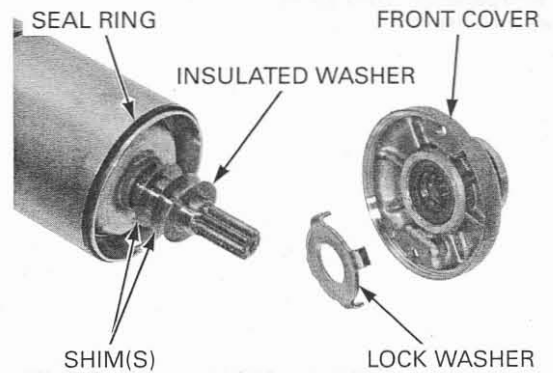
DISASSEMBLY

Remove the following:

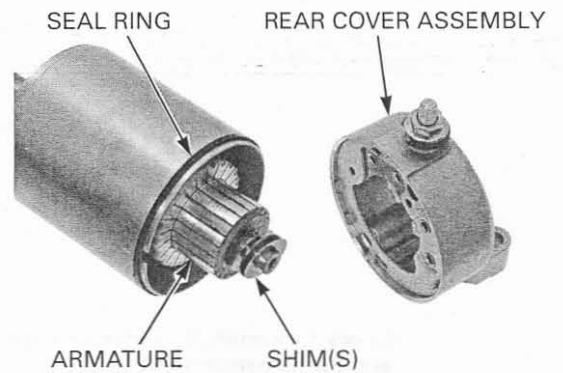
- Starter motor case bolts/O-rings



- Record the location and number of shims.*
- Front cover
 - Seal ring
 - Lock washer
 - Insulated washer
 - Shim(s)



- Record the location and number of shims.*
- Rear cover assembly
 - Seal ring
 - Shim(s)
 - Armature



INSPECTION

Check the bushing in the rear cover for wear or damage.

