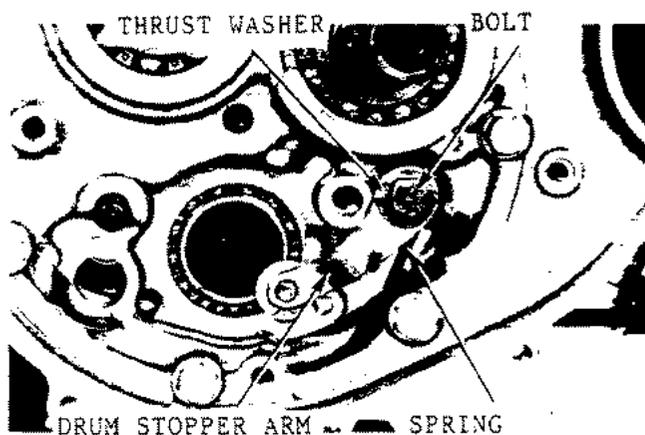


### Installation

Use drum stopper arm bolt and install stopper arm spring, thrust washer and drum stopper arm

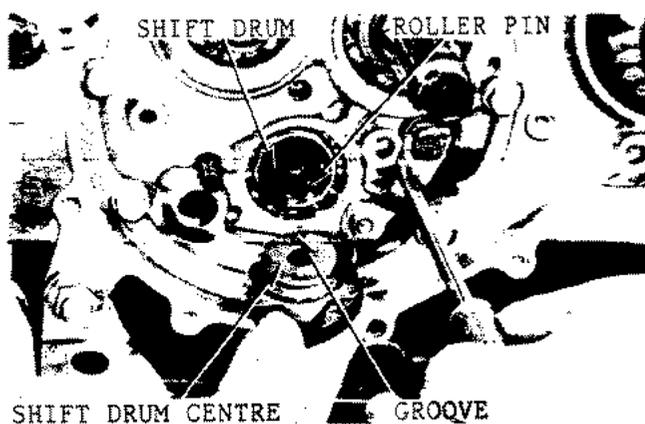
\* Do not forget to install thrust washer



Fix drum stopper arm with a driver as in the picture to the right

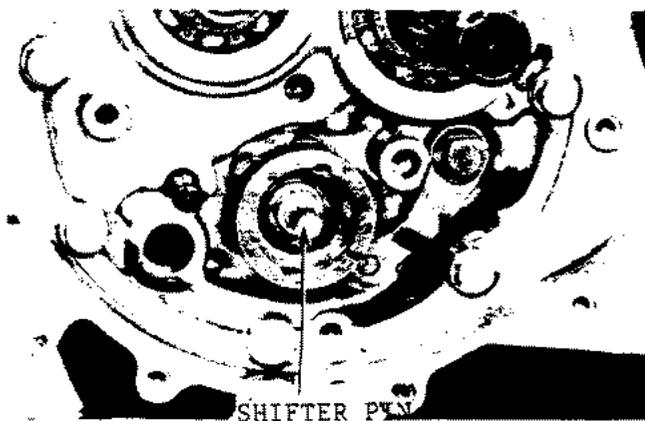
Push roller pin into shift drum

Align shift drum centre groove with shift drum roller pin and install



Apply locking agent to new shifter pin and install

Torque: 2.1-2.5 Kg-m



Assemble ratchet spring, pawl flange and ratchet pawl into drum shifter

\* Check that the transmission gear is in neutral according to the position of the shift drum centre

