

After '93:

- NOTE: 1. Apply locking agent to the threads
 2. Apply sealant to the threads
 3. Stake
 4. Apply oil to the threads and seating surface
 5. Apply grease to the threads and seating surface
 6. A lock bolt. Do not reuse.

Engine (After '93)				
Item	Q'ty	Thread dia. (mm)	Torque N·m (kg-m, ft-lb)	Remarks
Lubrication:				
Oil pump driven sprocket bolt	1	6	18 (1.8, 13)	Note 1
Oil pressure switch	1	—	12 (1.2, 9)	Note 2
Oil drain bolt	1	12	30 (3.0, 22)	
Oil pump assembly bolt	3	6	13 (1.3, 9)	
Oil pipe bolt/nut	1/1	6	12 (1.2, 9)	
Oil filter	1	20	10 (1.0, 7)	Note 4
Oil filter boss	1	20	18 (1.8, 13)	Note 1
Cooling System:				
Water pump cover and mounting bolt	4	6	13 (1.3, 9)	
Fuel System:				
Carburetor insulator band screw	8	5	1 (0.1, 0.7)	
Cylinder Head/Cylinder:				
Cylinder head cover bolt	8	6	10 (1.0, 7)	
Camshaft holder bolt	32	6	12 (1.2, 9)	Note 4
Cylinder head bolt	16	9	45 (4.5, 33)	Note 4
	4	6	12 (1.2, 9)	
Cam gear case bolt	8	6	12 (1.2, 9)	
	2	8	27 (2.7, 20)	
Vacuum port joint	4	5	4 (0.4, 2.9)	
Sealing bolt	1	18	45 (4.5, 33)	Note 1
Spark plug	4	10	12 (1.2, 9)	