

General Information

Engine (After '93)[cont'd] Item	Q'ty	Thread dia. (mm)	Torque N•m (kg-m, ft-lb)	Remarks
Clutch System:				
Right crankcase cover bolt	13	6	12 (1.2, 9)	
Clutch lifter plate bolt	5	6	12 (1.2, 9)	
Clutch center lock nut	1	22	110 (11.0, 80)	Note 3, 4
Slave cylinder bleeder	1	8	9 (0.9, 6.5)	
Clutch fluid hose bolt	2	10	35 (3.5, 25)	
Clutch lever pivot bolt	1	6	1 (0.1, 0.7)	
nut	1	6	6 (0.6, 4.3)	
Gearshift Linkage:				
Gearshift return spring pin	1	8	23 (2.3, 17)	Note 1
Shift drum center bolt	1	8	23 (2.3, 17)	Note 1
Gearshift pedal pinch bolt	1	6	22 (2.2, 16)	
Drive sprocket cover rubber bolt	2	6	12 (1.2, 9)	Note 6
Chain guide plate bolt	2	6	12 (1.2, 9)	Note 1
Speed sensor bolt	2	6	10 (1.0, 7)	
Crankshaft/Piston/Transmission:				
Connecting rod cap nut	8	8	34 (3.4, 25)	Note 4
Crankcase bolt 6 mm	15	6	12 (1.2, 9)	
8 mm	1	8	23 (2.3, 17)	Note 4
9 mm	8	9	32 (3.2, 23)	Note 4
10 mm	2	10	40 (4.0, 29)	Note 4
Neutral switch	1	10	12 (1.2, 9)	
Drive sprocket bolt	1	10	52 (5.2, 38)	
Charging System/Alternator:				
Alternator cover bolt	6	6	12 (1.2, 9)	
Flywheel bolt	1	10	85 (8.5, 61)	Note 4
Stator bolt	4	6	12 (1.2, 9)	
Ignition System:				
Ignition pulse generator bolt	3	6	10 (1.0, 7)	
Timing hole cap	1	45	18 (1.8, 13)	Note 5
Electric Starter/Starter Clutch:				
Starter motor terminal nut	1	6	10 (1.0, 7)	
Starter clutch bolt	1	12	90 (9.0, 65)	Note 4
Starter clutch cover bolt	3	8	40 (4.0, 29)	Note 1
Starter motor assembly bolt	3	5	5 (0.5, 3.6)	